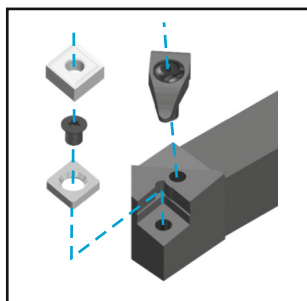
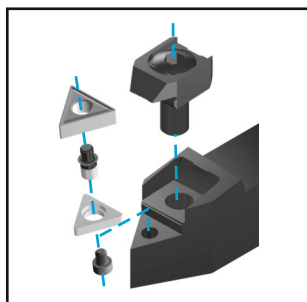
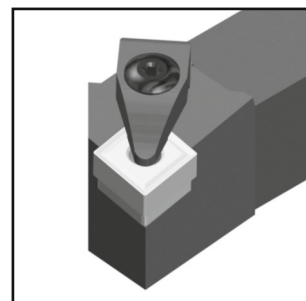


# EXTERNAL TOOLHOLDERS

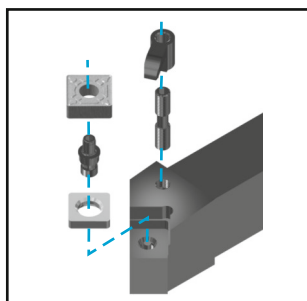
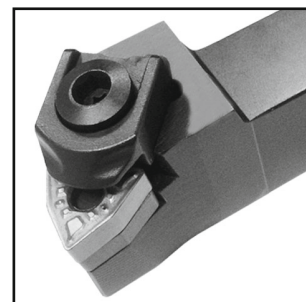
## ТОКАРНЫЕ ДЕРЖАВКИ ДЛЯ НАРУЖНОЙ ОБРАБОТКИ



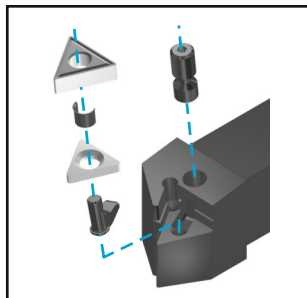
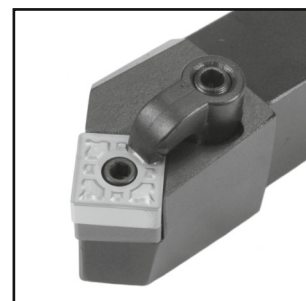
**«D» Dimple lock**  
Прижим повышенной жесткости



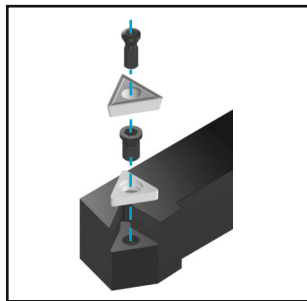
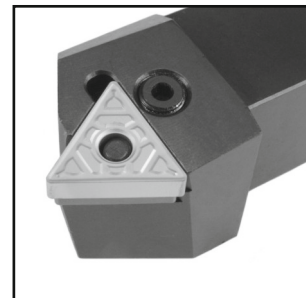
**«M» Wedge clamp**  
Прижим клином



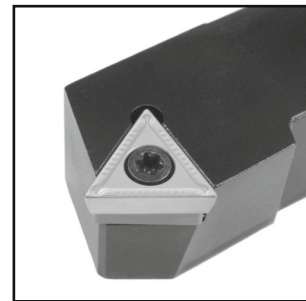
**«M-K» Double lock**  
Двойной прижим



**«P» Lever lock**  
Прижим рычагом через отверстие

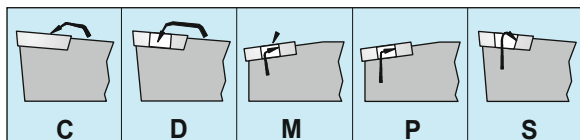


**«S» Center screw**  
Крепление пластин винтом

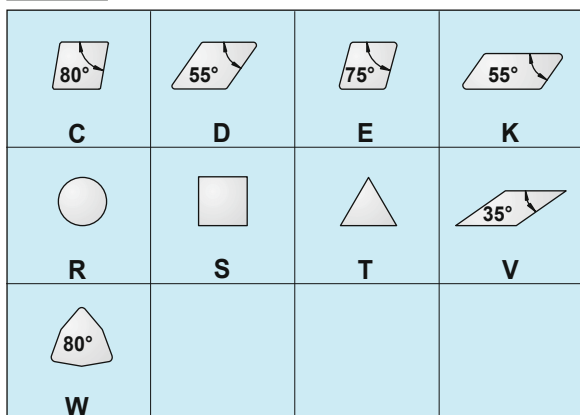


|          |          |          |          |          |           |           |          |           |
|----------|----------|----------|----------|----------|-----------|-----------|----------|-----------|
| <b>P</b> | <b>C</b> | <b>L</b> | <b>N</b> | <b>R</b> | <b>25</b> | <b>25</b> | <b>M</b> | <b>12</b> |
| <b>1</b> | <b>2</b> | <b>3</b> | <b>4</b> | <b>5</b> | <b>6</b>  | <b>7</b>  | <b>8</b> | <b>9</b>  |

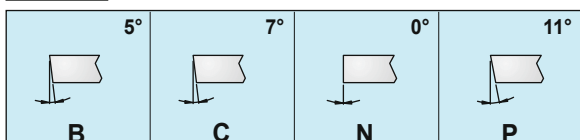
**1**



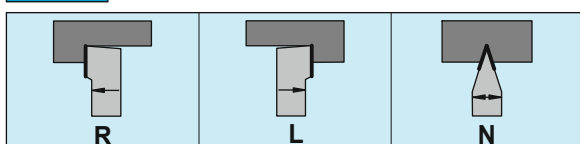
**2**



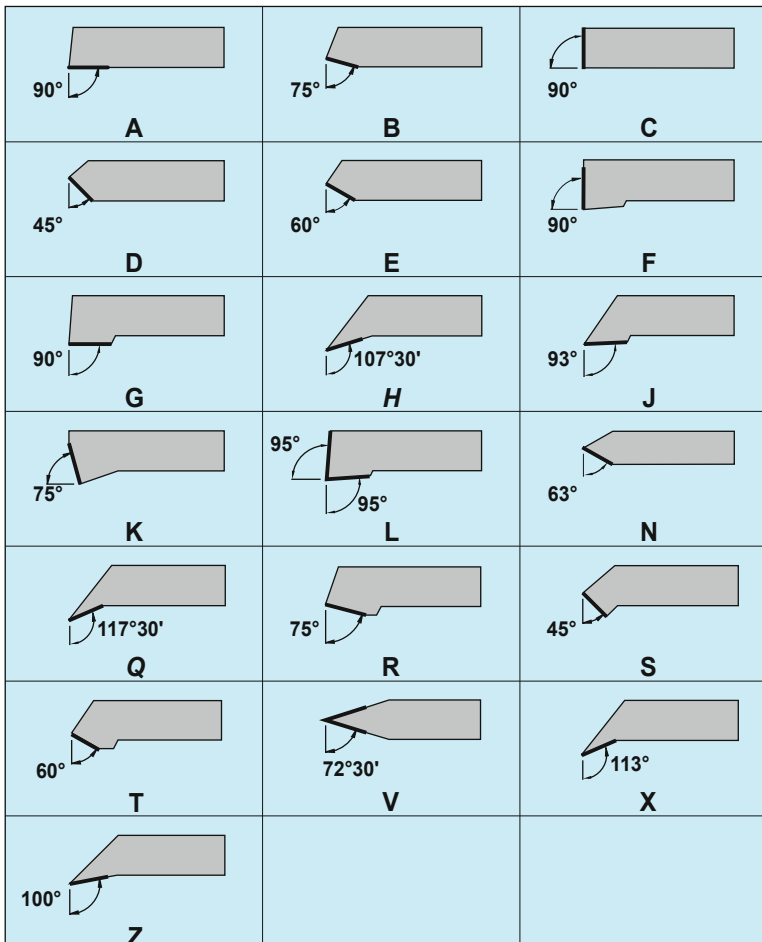
**4**



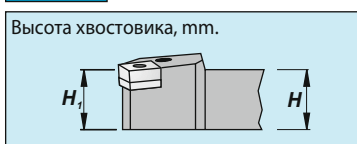
**5**



**3**



**6**



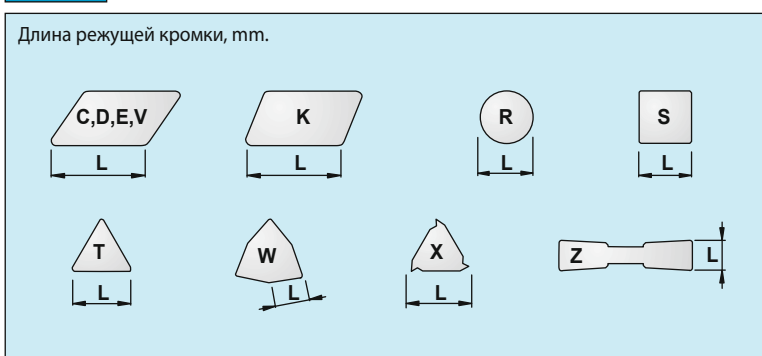
**7**



**8**

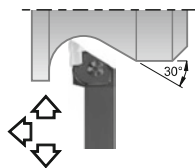
|  |          |     |          |         |
|--|----------|-----|----------|---------|
|  | <b>D</b> | 60  | <b>P</b> | 170     |
|  | <b>E</b> | 70  | <b>R</b> | 200     |
|  | <b>F</b> | 80  | <b>S</b> | 250     |
|  | <b>H</b> | 100 | <b>T</b> | 300     |
|  | <b>K</b> | 125 | <b>U</b> | 350     |
|  | <b>L</b> | 140 | <b>V</b> | 400     |
|  | <b>M</b> | 150 | <b>X</b> | Special |

**9**



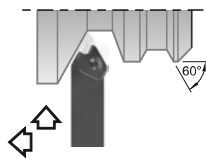
## Прижим сверху

CKJN 93°



стр. 63 211 KNUX 1604..

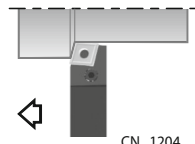
CKKN 63°



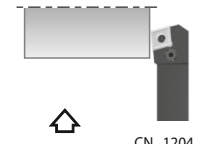
стр. 63 211 KNUX 1604..

## Система крепления рычагом через отверстие

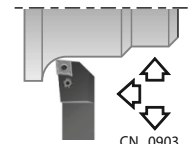
PCBN 75°


 стр. 64 212  
 CN.. 1204..  
 CN.. 1606..  
 CN.. 1906..

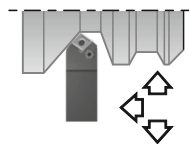
PCKN 75°


 стр. 64 212  
 CN.. 1204..  
 CN.. 1906..  
 CN.. 2509..

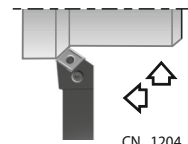
PCLN 95°


 стр. 65 213  
 CN.. 0903..  
 ...  
 CN.. 2509..

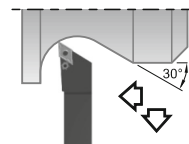
PCMN 50°


 стр. 65 213  
 CN.. 1204..  
 CN.. 1906..

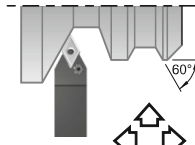
PCSN 45°


 стр. 66 214  
 CN.. 1204..  
 CN.. 1606..  
 CN.. 1906..

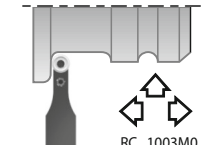
PDJN 93°


 стр. 66 214  
 DN.. 1104..  
 DN.. 1506..

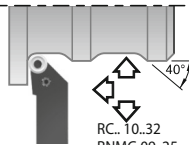
PDNN 63°


 стр. 67 215  
 DN.. 1506..

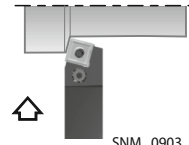
PRDC


 стр. 67 215  
 RC.. 1003M0  
 ...  
 RC.. 3209M0

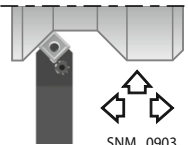
PRSC / PRSN


 стр. 68 216  
 RC.. 10..32  
 RNMG 09..25

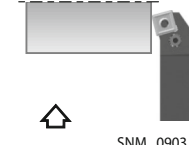
PSBN 75°


 стр. 69 217  
 SNM.. 0903..  
 ...  
 SNM.. 2507..

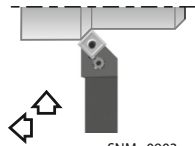
PSDN 45°


 стр. 69 217  
 SNM.. 0903..  
 ...  
 SNM 2507..

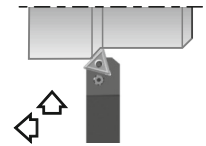
PSKN 75°


 стр. 70 218  
 SNM.. 0903..  
 ...  
 SNM.. 2507..

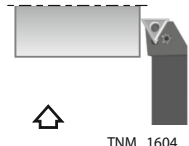
PSSN 45°


 стр. 70 218  
 SNM.. 0903..  
 ...  
 SNM.. 2507..

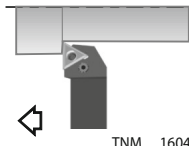
PTDN 45°


 стр. 71 219  
 TNM.. 2204..

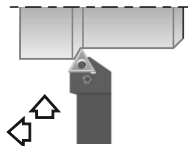
PTFN 90°


 стр. 71 219  
 TNM.. 1604..  
 TNM.. 2204..  
 TNM.. 2706..

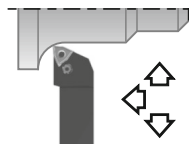
PTGN 90°


 стр. 72 220  
 TNM.. 1604..  
 ...  
 TNM.. 3307..

PTTN 60°

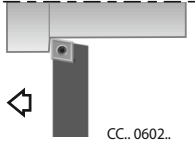

 стр. 72 220  
 TNM.. 1604..  
 TNM.. 2204..

PWLN 95°


 стр. 73 221  
 WNM.. 0604..  
 WNM.. 0804..

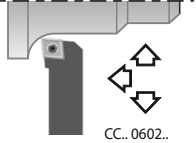
Крепление винтом

SCAC 90°



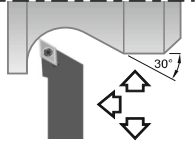
стр. 74  
222  
CC.. 0602..  
CC.. 09T3..  
CC.. 1204..

SCLC 95°



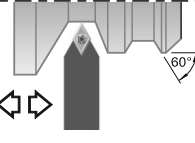
стр. 74  
222  
CC.. 0602..  
CC.. 09T3..  
CC.. 1204..

SDJC 93°



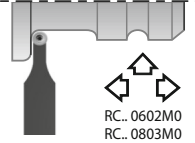
стр. 75  
223  
DC.. 0702..  
DC.. 11T3..

SDNC 62°30'



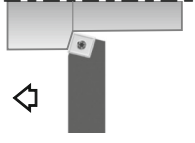
стр. 75  
223  
DC.. 0702..  
DC.. 11T3..

SRDC



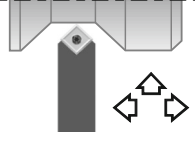
стр. 76  
224  
RC.. 0602M0  
RC.. 0803M0  
RC.. 10T3M0  
RC.. 1204M0

SSBC 75°



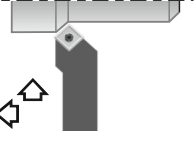
стр. 76  
224  
SC.. 09T3..  
SC.. 1204..

SSDC 45°



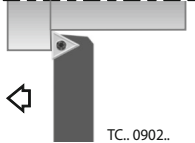
стр. 77  
225  
SC.. 09T3..  
SC.. 1204..

SSSC 45°



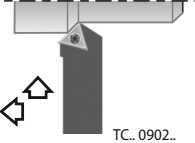
стр. 77  
225  
SC.. 09T3..  
SC.. 1204..

STAC 90°



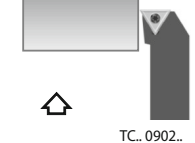
стр. 78  
226  
TC.. 0902..  
TC.. 1102..  
TC.. 16T3..

STDC 45°



стр. 78  
226  
TC.. 0902..  
TC.. 1102..  
TC.. 16T3..

STFC 90°



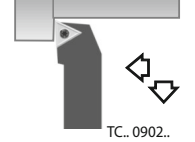
стр. 79  
227  
TC.. 0902..  
TC.. 1102..  
TC.. 16T3..

STGC 90°



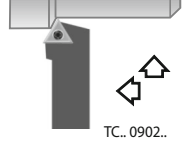
стр. 79  
227  
TC.. 0902..  
TC.. 1102..  
TC.. 16T3..

STJC 93°



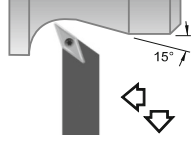
стр. 80  
228  
TC.. 0902..  
TC.. 1102..  
TC.. 16T3..

STTC 60°



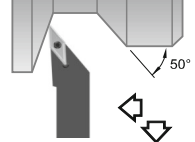
стр. 80  
228  
TC.. 0902..  
TC.. 1102..  
TC.. 16T3..

SVHC 107°30'



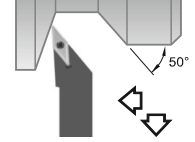
стр. 81  
229  
VC.. 1604..

SVJB 93°



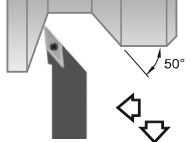
стр. 81  
229  
VBMT 1604..

SVJC 93°



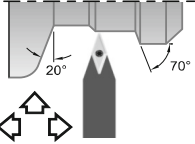
стр. 82  
230  
VC.. 1103..  
VC.. 1604..

SVLC 95°



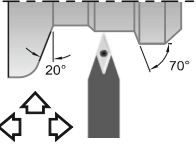
стр. 82  
230  
VCMT 1303..

SVVB 72°30'



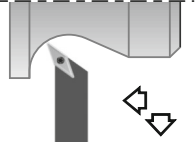
стр. 83  
231  
VBMT 1604..

SVVC 72°30'



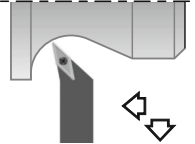
стр. 83  
231  
VC.. 1103..  
VC.. 1604..

SVXC 113°

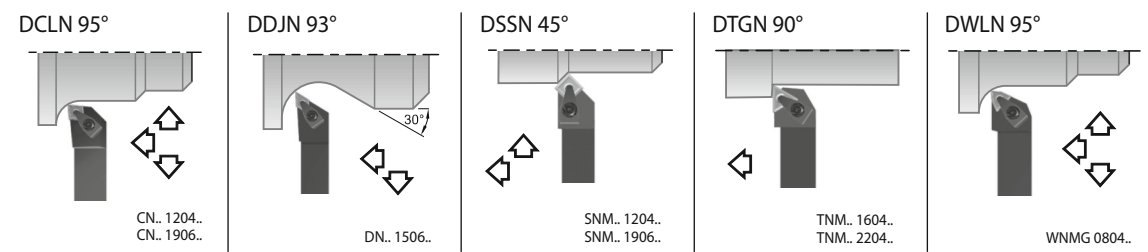
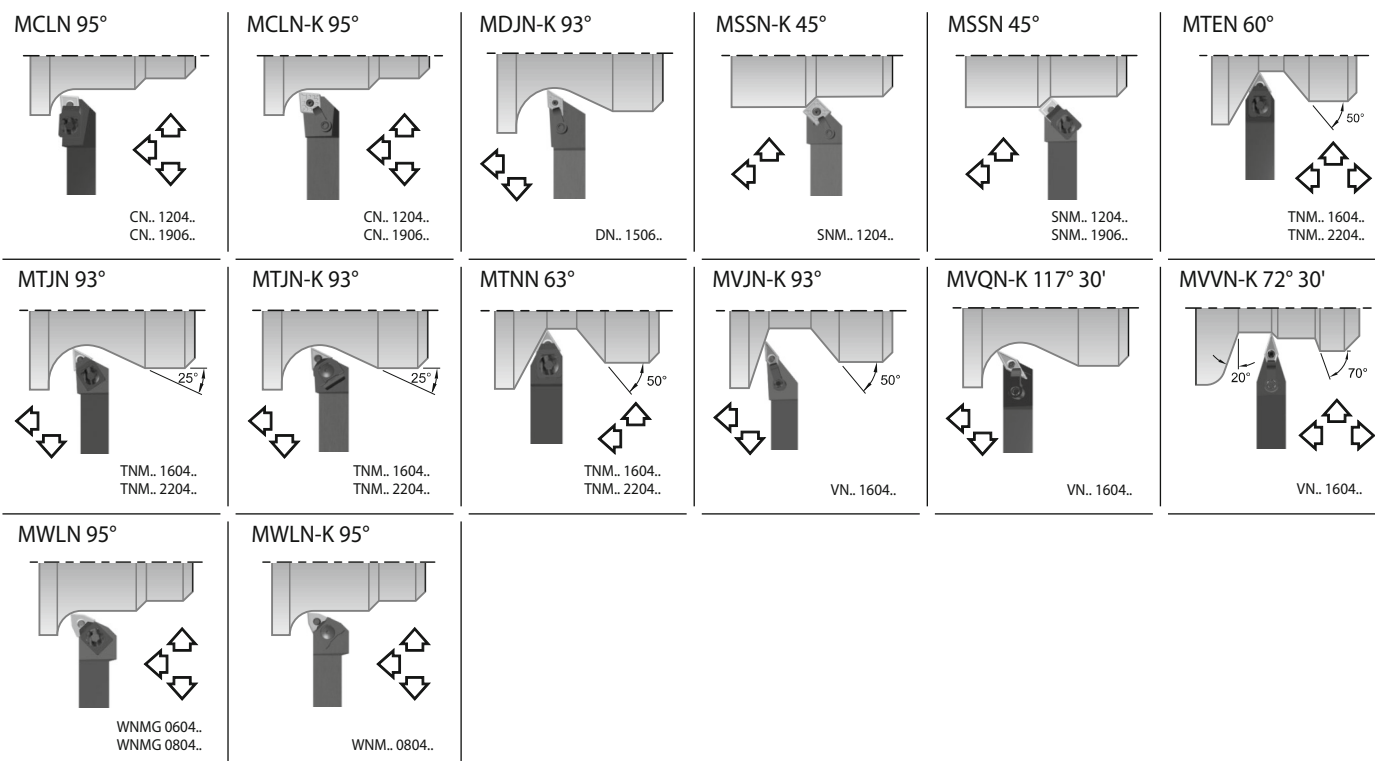


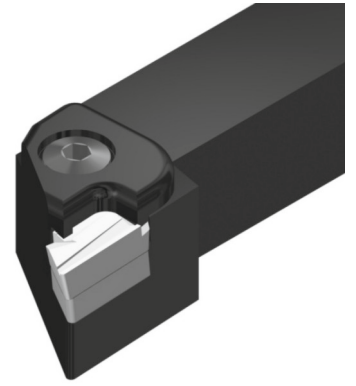
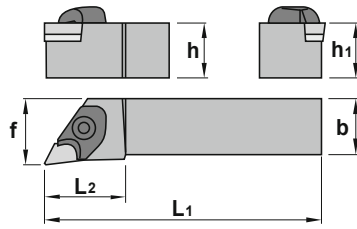
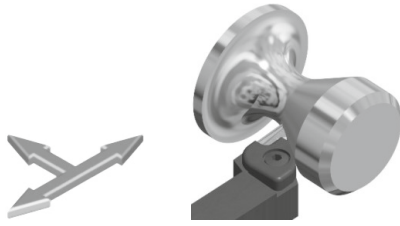
стр. 84  
232  
VCMT 1303..

SVZC 100°



стр. 84  
232  
VC.. 1604..

**Державки с прижимом повышенной жесткости (поставляются по запросу)**

**Державки системой крепления клином и с двойным прижимом (поставляются по запросу)**




**Описание:**

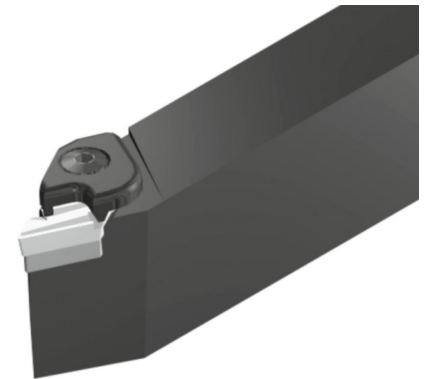
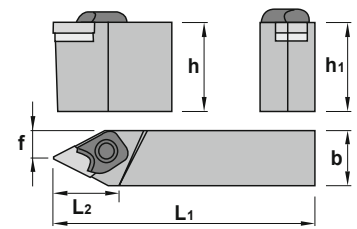
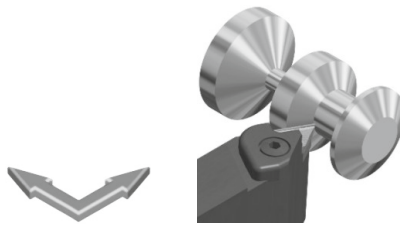
Главный угол в плане 93°.  
Пластины с отрицательным задним углом.

# CKJN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|------|------|------|
| CKJN R/L 2020 K16 | 20               | 20 | 125            | 34             | 30 | KNUX 1604.. | 0,390 | 2316 | 2326 | 1614 | 5004 | 4295 | 4203 | 3226 | 3236 | 4012 |
| CKJN R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | KNUX 1604.. | 0,700 | 2316 | 2326 | 1614 | 5004 | 4295 | 4204 | 3226 | 3236 | 4012 |
| CKJN R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | KNUX 1604.. | 1,000 | 2316 | 2326 | 1614 | 5004 | 4295 | 4204 | 3226 | 3236 | 4012 |
| CKJN R/L 3232 P16 | 32               | 32 | 170            | 34             | 40 | KNUX 1604.. | 1,250 | 2316 | 2326 | 1614 | 5004 | 4295 | 4204 | 3226 | 3236 | 4012 |
| CKJN R/L 4025 R16 | 40               | 25 | 200            | 38             | 32 | KNUX 1604.. | 1,500 | 2316 | 2326 | 1614 | 5004 | 4295 | 4204 | 3226 | 3236 | 4012 |

|  |  | KNUX        |       |      |      | KNUX |
|--|--|-------------|-------|------|------|------|
|  |  | KNUX 1604.. | 16,00 | 4,76 | 9,52 |      |

84 стр.



**Описание:**

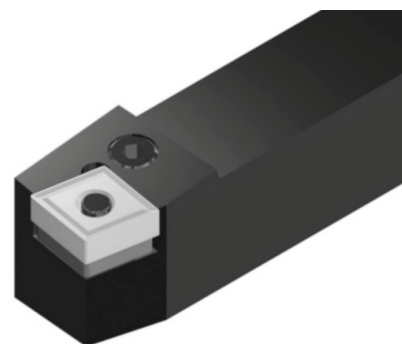
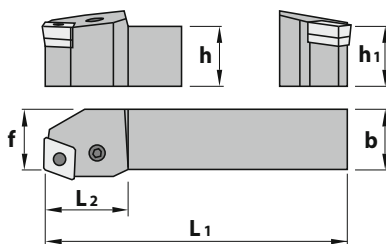
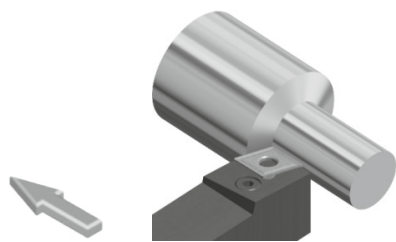
Главный угол в плане 63°.  
Пластины с отрицательным задним углом.

# CKNN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    |       |      |      |      |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|------|------|------|------|------|
| CKNN R/L 4025 R16 | 40               | 25 | 200            | 37             | 14,3 | KNUX 1604.. | 1,500 | 2316 | 2326 | 1614 | 5004 | 4295 | 4204 | 3226 | 3236 | 4012 |
| CKNN R/L 5032 S16 | 50               | 32 | 250            | 37             | 16,8 | KNUX 1604.. | 3,000 | 2316 | 2326 | 1614 | 5004 | 4295 | 4204 | 3226 | 3236 | 4012 |

|  |  | KNUX        |       |      |      | KNUX |
|--|--|-------------|-------|------|------|------|
|  |  | KNUX 1604.. | 16,00 | 4,76 | 9,52 |      |

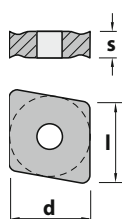
48 стр.


**General angle 75 °**

Главный угол в плане 75 °

## PCBN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PCBN R/L 2020 K12 | 20               | 20 | 125            | 28             | 17 | CN.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCBN R/L 2525 M12 | 25               | 25 | 150            | 28             | 22 | CN.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCBN R/L 2525 M16 | 25               | 25 | 150            | 34             | 22 | CN.. 1606.. | 0,750 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCBN R/L 3225 P16 | 32               | 25 | 170            | 34             | 22 | CN.. 1606.. | 1,050 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCBN R/L 3232 P16 | 32               | 32 | 170            | 34             | 27 | CN.. 1606.. | 1,300 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCBN R/L 3225 P19 | 32               | 25 | 170            | 38             | 22 | CN.. 1906.. | 1,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCBN R/L 3232 P19 | 32               | 32 | 170            | 42             | 27 | CN.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCBN R/L 4040 S19 | 40               | 40 | 250            | 48             | 35 | CN.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCBN R/L 4040 S25 | 40               | 40 | 250            | 48             | 41 | CN.. 2509.. | -     | 8025 | 1612 | 5005 | 3625 | 4125 | 0025 |
| PCBN R/L 5050 T25 | 50               | 50 | 300            | 50             | 51 | CN.. 2509.. | -     | 8025 | 1612 | 5005 | 3625 | 4125 | 0025 |



| CN..        | l     | s    | d     |
|-------------|-------|------|-------|
| CN.. 1204.. | 12,90 | 4,76 | 12,70 |
| CN.. 1606.. | 16,10 | 6,35 | 15,88 |
| CN.. 1906.. | 19,30 | 6,35 | 19,05 |
| CN.. 2509.. | 25,80 | 9,52 | 25,40 |

**CNGP**


66 стр.

**CNMA**

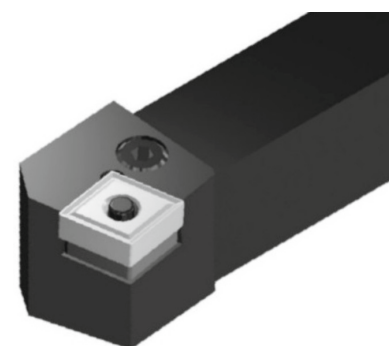
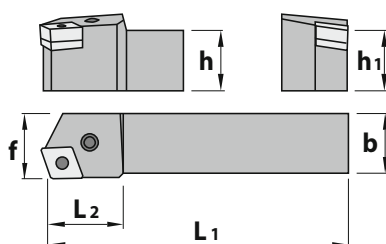
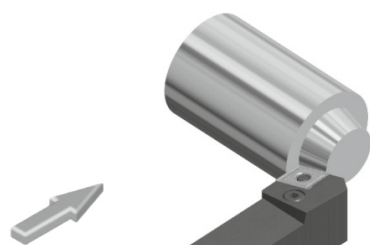

67 стр.

**CNMG**


66 стр.

**CNMM**

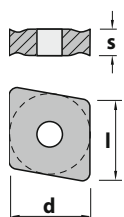

67 стр.


**General angle 75 °**

Главный угол в плане 75 °

## PCKN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PCKN R/L 2020 K12 | 20               | 20 | 125            | 28             | 25 | CN.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCKN R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | CN.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCKN R/L 3225 P12 | 32               | 25 | 170            | 28             | 32 | CN.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCKN R/L 3232 P19 | 32               | 32 | 170            | 42             | 40 | CN.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCKN R/L 4040 S19 | 40               | 40 | 250            | 45             | 50 | CN.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCKN R/L 4040 S25 | 40               | 40 | 250            | 45             | 50 | CN.. 2509.. | 3,050 | 8025 | 1612 | 5005 | 3625 | 4125 | 0025 |
| PCKN R/L 5050 T25 | 50               | 50 | 300            | 50             | 60 | CN.. 2509.. | 5,850 | 8025 | 1612 | 5005 | 3625 | 4125 | 0025 |



| CN..        | l     | s    | d     |
|-------------|-------|------|-------|
| CN.. 1204.. | 12,90 | 4,76 | 12,70 |
| CN.. 1906.. | 19,30 | 6,35 | 19,05 |
| CN.. 2509.. | 25,80 | 9,52 | 25,40 |

**CNGP**


66 стр.

**CNMA**


67 стр.

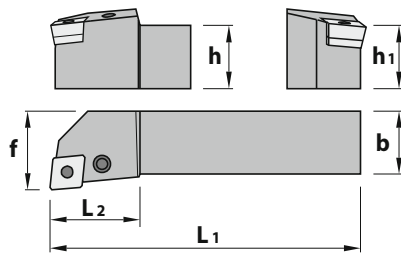
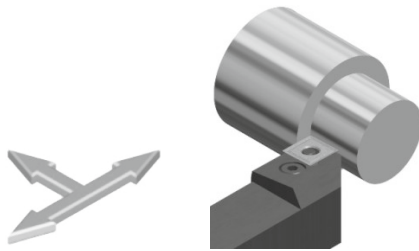
**CNMG**


66 стр.

**CNMM**


67 стр.

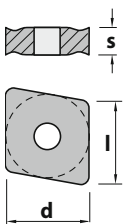




General angle 95°  
Главный угол в плане 95°

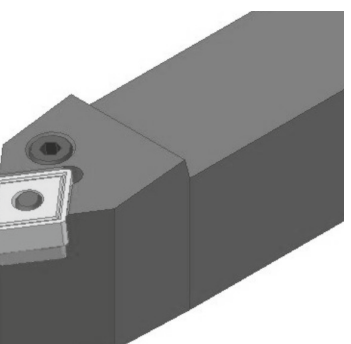
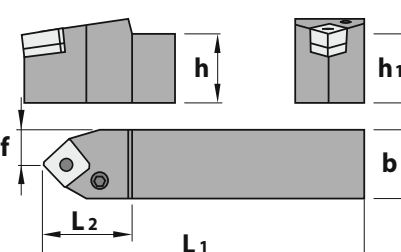
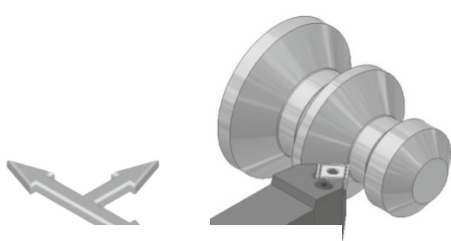
## PCLN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    | kg    |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PCLN R/L 1616 H09 | 16               | 16 | 100            | 25             | 20 | CN.. 0903.. | 0,250 | 8009 | 1606 | 5025 | 3609 | 4109 | 0009 |
| PCLN R/L 2020 K09 | 20               | 20 | 125            | 28             | 25 | CN.. 0903.. | 0,400 | 8009 | 1606 | 5025 | 3609 | 4109 | 0009 |
| PCLN R/L 2525 M09 | 25               | 25 | 150            | 28             | 32 | CN.. 0903.. | 0,750 | 8009 | 1606 | 5025 | 3609 | 4109 | 0009 |
| PCLN R/L 1616 H12 | 16               | 16 | 100            | 25             | 20 | CN.. 1204.. | 0,250 | 8312 | 1648 | 5003 | 3612 | 4112 | 0012 |
| PCLN R/L 2020 K12 | 20               | 20 | 125            | 28             | 25 | CN.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCLN R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | CN.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCLN R/L 3225 P12 | 32               | 25 | 170            | 28             | 32 | CN.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCLN R/L 3232 P12 | 32               | 32 | 170            | 28             | 40 | CN.. 1204.. | 1,300 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCLN R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | CN.. 1606.. | 0,750 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCLN R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | CN.. 1606.. | 1,050 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCLN R/L 3232 P16 | 32               | 32 | 170            | 34             | 40 | CN.. 1606.. | 1,300 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCLN R/L 4040 S16 | 40               | 40 | 250            | 45             | 50 | CN.. 1606.. | 3,050 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCLN R/L 2525 M19 | 25               | 25 | 150            | 42             | 32 | CN.. 1906.. | 0,750 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCLN R/L 3225 P19 | 32               | 25 | 170            | 42             | 32 | CN.. 1906.. | 1,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCLN R/L 3232 P19 | 32               | 32 | 170            | 42             | 40 | CN.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCLN R/L 4040 S19 | 40               | 40 | 250            | 45             | 50 | CN.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCLN R/L 4040 S25 | 40               | 40 | 250            | 45             | 50 | CN.. 2509.. | 3,050 | 8025 | 1612 | 5005 | 3625 | 4125 | 0025 |
| PCLN R/L 5050 T25 | 50               | 50 | 300            | 50             | 60 | CN.. 2509.. | 5,850 | 8025 | 1612 | 5005 | 3625 | 4125 | 0025 |



| CN..        | l     | s    | d     |
|-------------|-------|------|-------|
| CN.. 0903.. | 9,65  | 3,18 | 9,52  |
| CN.. 1204.. | 12,90 | 4,76 | 12,70 |
| CN.. 1606.. | 16,10 | 6,35 | 15,88 |
| CN.. 1906.. | 19,30 | 6,35 | 19,05 |
| CN.. 2509.. | 25,80 | 9,52 | 25,40 |

| CNGP    | CNMA    | CNMG    | CNMM    |
|---------|---------|---------|---------|
|         |         |         |         |
| 66 стр. | 67 стр. | 66 стр. | 67 стр. |

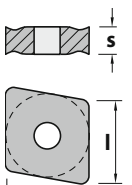


General angle 50°  
Главный угол в плане 50°

Пластины с отрицательным задним углом.  
Главный угол в плане 50°

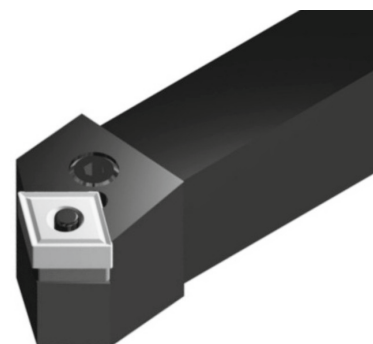
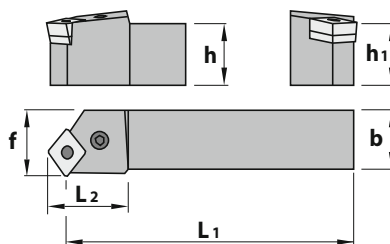
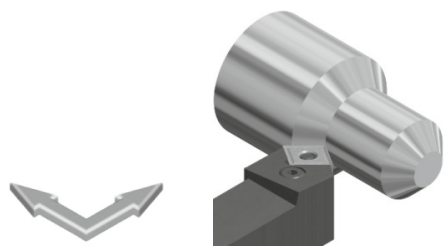
## PCMN

|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    | kg    |      |      |      |      |      |      |
|-----------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|------|------|
| PCMN N 2020 K12 | 20               | 20 | 125            | 34             | 10,0 | CN.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCMN N 2525 M12 | 25               | 25 | 150            | 34             | 12,5 | CN.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCMN N 3225 P12 | 32               | 25 | 170            | 34             | 12,5 | CN.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCMN N 3232 P19 | 32               | 32 | 170            | 42             | 16,0 | CN.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCMN N 4040 S19 | 40               | 40 | 250            | 48             | 20,0 | CN.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |



| CN..        | l     | s    | d     |
|-------------|-------|------|-------|
| CN.. 1204.. | 12,90 | 4,76 | 12,70 |
| CN.. 1906.. | 19,30 | 6,35 | 19,05 |

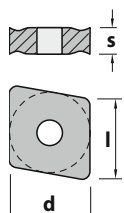
| CNGP    | CNMA    | CNMG    | CNMM    |
|---------|---------|---------|---------|
|         |         |         |         |
| 66 стр. | 67 стр. | 66 стр. | 67 стр. |



General angle 45°  
Главный угол в плане 45°

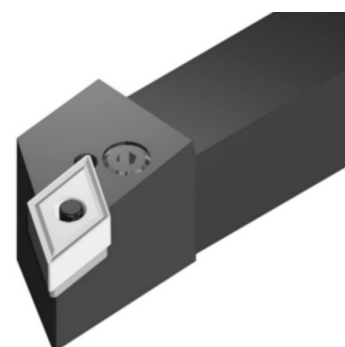
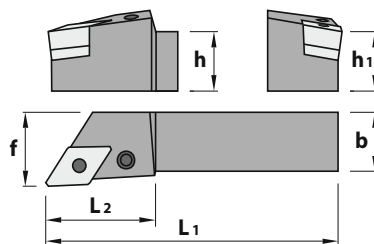
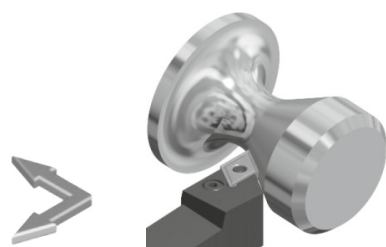
## PCSN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PCSN R/L 2020 K12 | 20               | 20 | 125            | 28             | 25 | CN.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCSN R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | CN.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3612 | 4112 | 0012 |
| PCSN R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | CN.. 1606.. | 0,750 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCSN R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | CN.. 1606.. | 1,050 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCSN R/L 3232 P16 | 32               | 32 | 170            | 42             | 40 | CN.. 1606.. | 1,300 | 8016 | 1618 | 5003 | 3616 | 4115 | 0015 |
| PCSN R/L 3225 P19 | 32               | 25 | 170            | 42             | 32 | CN.. 1906.. | 1,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCSN R/L 3232 P19 | 32               | 32 | 170            | 42             | 40 | CN.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |
| PCSN R/L 4040 S19 | 40               | 40 | 250            | 42             | 50 | CN.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3619 | 4119 | 0019 |



| CN..        | l     | s    | d     |
|-------------|-------|------|-------|
| CN.. 1204.. | 12,90 | 4,76 | 12,70 |
| CN.. 1606.. | 16,10 | 6,35 | 15,88 |
| CN.. 1906.. | 19,30 | 6,35 | 19,05 |

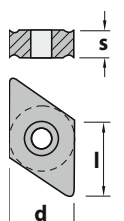
| CNGP    | CNMA    | CNMG    | CNMM    |
|---------|---------|---------|---------|
|         |         |         |         |
| 66 стр. | 67 стр. | 66 стр. | 67 стр. |



General angle 93°  
Главный угол в плане 93°

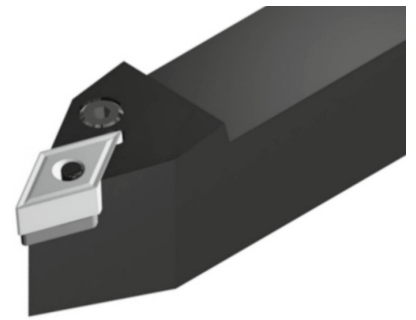
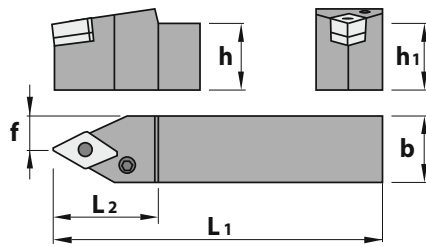
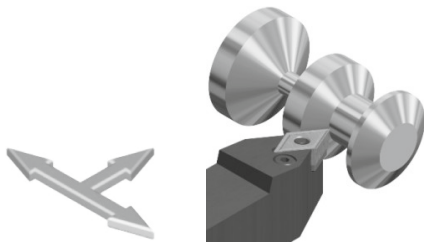
## PDJN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PDJN R/L 1616 H11 | 16               | 16 | 100            | 25             | 20 | DN.. 1104.. | 0,250 | 8009 | 1606 | 5025 | 3711 | 4109 | 0009 |
| PDJN R/L 2020 K11 | 20               | 20 | 125            | 28             | 25 | DN.. 1104.. | 0,400 | 8009 | 1606 | 5025 | 3711 | 4109 | 0009 |
| PDJN R/L 2525 M11 | 25               | 25 | 150            | 28             | 32 | DN.. 1104.. | 0,750 | 8009 | 1606 | 5025 | 3711 | 4109 | 0009 |
| PDJN R/L 3225 P11 | 32               | 25 | 170            | 28             | 32 | DN.. 1104.. | 1,050 | 8009 | 1606 | 5025 | 3711 | 4109 | 0009 |
| PDJN R/L 2020 K15 | 20               | 20 | 125            | 34             | 25 | DN.. 1506.. | 0,400 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 |
| PDJN R/L 2525 M15 | 25               | 25 | 150            | 34             | 32 | DN.. 1506.. | 0,750 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 |
| PDJN R/L 3225 P15 | 32               | 25 | 170            | 34             | 32 | DN.. 1506.. | 1,050 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 |
| PDJN R/L 3232 P15 | 32               | 32 | 170            | 34             | 40 | DN.. 1506.. | 1,300 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 |
| PDJN R/L 4025 R15 | 40               | 25 | 200            | 34             | 32 | DN.. 1506.. | 1,850 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 |
| PDJN R/L 5032 S15 | 50               | 32 | 250            | 34             | 40 | DN.. 1506.. | 2,900 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 |



| DN..        | l     | s    | d     |
|-------------|-------|------|-------|
| DN.. 1104.. | 11,60 | 4,76 | 9,52  |
| DN.. 1504.. | 15,50 | 4,76 | 12,70 |
| DN.. 1506.. | 15,50 | 6,35 | 12,70 |

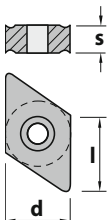
| DNGP    | DNMA | DNMG    | DNMX    |
|---------|------|---------|---------|
|         |      |         |         |
| 71 стр. |      | 71 стр. | 71 стр. |



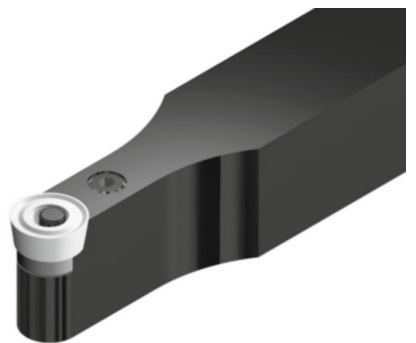
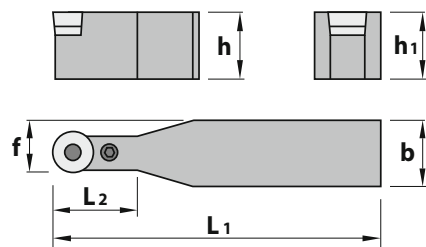
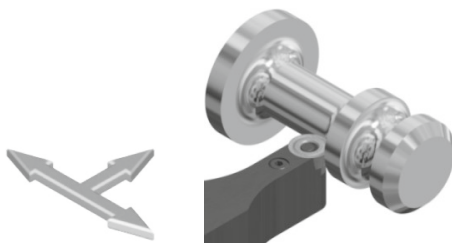
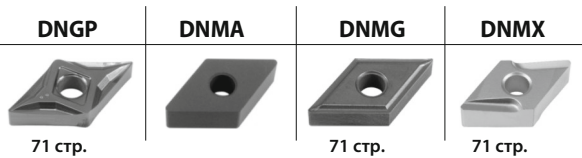
General angle 63°  
Главный угол в плане 63°

## PDNN

|                     | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    | kg    |      |      |      |      |      |      |      |      |
|---------------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|------|------|------|------|
| PDNN R/L/N 2020 K15 | 20               | 20 | 125            | 34             | 10,0 | DN.. 1506.. | 0,400 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 | 4135 |
| PDNN R/L/N 2525 M15 | 25               | 25 | 150            | 34             | 12,5 | DN.. 1506.. | 0,750 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 | 4135 |
| PDNN R/L/N 3225 P15 | 32               | 25 | 170            | 34             | 12,5 | DN.. 1506.. | 1,050 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 | 4135 |
| PDNN R/L/N 3232 P15 | 32               | 32 | 170            | 34             | 16,0 | DN.. 1506.. | 1,300 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 | 4135 |
| PDNN R/L/N 4025 S15 | 40               | 25 | 250            | 34             | 12,5 | DN.. 1506.. | 1,850 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 | 4135 |
| PDNN R/L/N 5032 S15 | 50               | 32 | 250            | 34             | 16,0 | DN.. 1506.. | 2,900 | 8415 | 1638 | 5003 | 3715 | 4112 | 0012 | 3725 | 4135 |



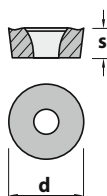
| DN..        | l     | s    | d     |
|-------------|-------|------|-------|
| DN.. 1504.. | 15,50 | 4,76 | 12,70 |
| DN.. 1506.. | 15,50 | 6,35 | 12,70 |



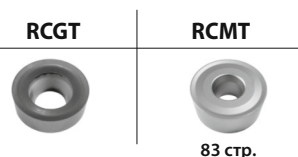
Описание:  
Наружное точение, профильное точение.  
Пластины с отрицательным задним углом.

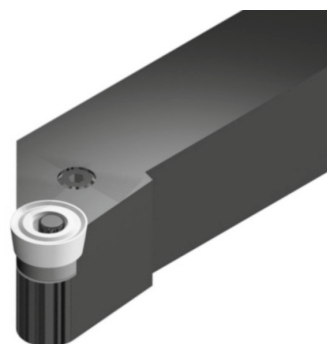
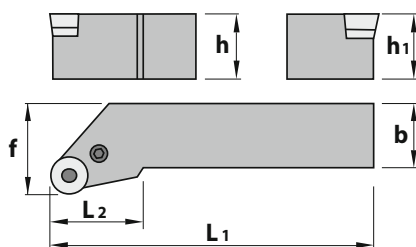
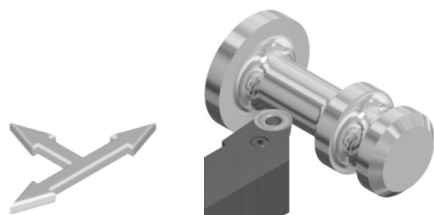
## PRDC

|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    | kg    |      |      |      |      |      |      |  |  |
|-----------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|------|------|--|--|
| PRDC N 2020 K10 | 20               | 20 | 125            | 22             | 15,0 | RC.. 1003M0 | 0,400 | 8110 | 1705 | 5002 | 3810 | 4110 | 0009 |  |  |
| PRDC N 2525 M10 | 25               | 25 | 150            | 22             | 18,5 | RC.. 1003M0 | 0,750 | 8110 | 1705 | 5002 | 3810 | 4110 | 0009 |  |  |
| PRDC N 3225 P10 | 32               | 25 | 170            | 22             | 18,5 | RC.. 1003M0 | 1,050 | 8110 | 1705 | 5002 | 3810 | 4110 | 0009 |  |  |
| PRDC N 2020 K12 | 20               | 20 | 125            | 28             | 16,0 | RC.. 1204M0 | 0,400 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |  |  |
| PRDC N 2525 M12 | 25               | 25 | 150            | 28             | 18,5 | RC.. 1204M0 | 0,750 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |  |  |
| PRDC N 3225 P12 | 32               | 25 | 170            | 28             | 18,5 | RC.. 1204M0 | 1,050 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |  |  |
| PRDC N 4025 S12 | 40               | 25 | 250            | 28             | 18,5 | RC.. 1204M0 | 1,850 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |  |  |
| PRDC N 3225 P16 | 32               | 25 | 170            | 34             | 20,5 | RC.. 1606M0 | 1,050 | 8116 | 1706 | 5025 | 3816 | 4116 | 0012 |  |  |
| PRDC N 3232 P16 | 32               | 32 | 170            | 34             | 24,0 | RC.. 1606M0 | 1,300 | 8116 | 1706 | 5025 | 3816 | 4116 | 0012 |  |  |
| PRDC N 3232 P20 | 32               | 32 | 170            | 42             | 26,0 | RC.. 2006M0 | 1,300 | 8120 | 1708 | 5003 | 3820 | 4115 | 0015 |  |  |
| PRDC N 4040 S20 | 40               | 40 | 250            | 42             | 30,0 | RC.. 2006M0 | 3,050 | 8120 | 1708 | 5003 | 3820 | 4115 | 0015 |  |  |
| PRDC N 4040 S25 | 40               | 40 | 250            | 45             | 32,5 | RC.. 2507M0 | 3,050 | 8125 | 1710 | 5004 | 3825 | 4119 | 0019 |  |  |
| PRDC N 4040 U25 | 40               | 40 | 350            | 45             | 32,5 | RC.. 2507M0 | 3,050 | 8125 | 1710 | 5004 | 3825 | 4119 | 0019 |  |  |
| PRDC N 5050 U25 | 50               | 50 | 350            | 45             | 37,5 | RC.. 2507M0 | 5,850 | 8125 | 1710 | 5004 | 3825 | 4119 | 0019 |  |  |
| PRDC N 5050 V32 | 50               | 50 | 400            | 52             | 41,0 | RC.. 3209M0 | 5,850 | 8132 | 1612 | 5005 | 3832 | 4125 | 0025 |  |  |



| RC..        | s    | d     |
|-------------|------|-------|
| RC.. 1003M0 | 3,18 | 10,00 |
| RC.. 1204M0 | 4,76 | 12,00 |
| RC.. 1606M0 | 6,35 | 16,00 |
| RC.. 2006M0 | 6,35 | 20,00 |
| RC.. 2507M0 | 7,94 | 25,00 |
| RC.. 3209M0 | 9,52 | 32,00 |




**Описание:**

 Наружное точение, профильное точение, подрезка торца.  
 Пластины с положительным задним углом.

## PRSC

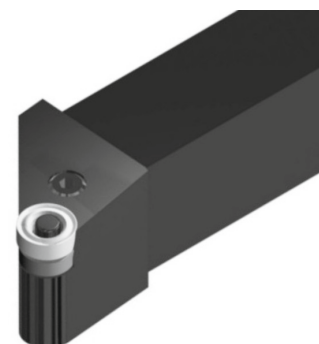
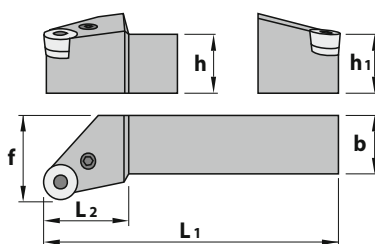
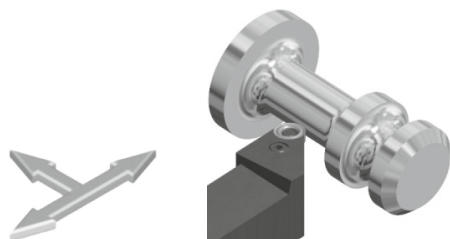
|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PRSC R/L 2020 K10 | 20               | 20 | 125            | 28             | 25 | RC.. 1003M0 | 0,400 | 8110 | 1705 | 5002 | 3810 | 4110 | 0009 |
| PRSC R/L 2525 M10 | 25               | 25 | 150            | 28             | 32 | RC.. 1003M0 | 0,750 | 8110 | 1705 | 5002 | 3810 | 4110 | 0009 |
| PRSC R/L 3225 P10 | 32               | 25 | 170            | 28             | 32 | RC.. 1003M0 | 1,050 | 8110 | 1705 | 5002 | 3810 | 4110 | 0009 |
| PRSC R/L 2020 K12 | 20               | 20 | 125            | 28             | 25 | RC.. 1204M0 | 0,400 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |
| PRSC R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | RC.. 1204M0 | 0,750 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |
| PRSC R/L 3225 P12 | 32               | 25 | 170            | 28             | 32 | RC.. 1204M0 | 1,050 | 8112 | 1606 | 5025 | 3812 | 4110 | 0009 |
| PRSC R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | RC.. 1606M0 | 0,750 | 8116 | 1706 | 5025 | 3816 | 4116 | 0012 |
| PRSC R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | RC.. 1606M0 | 1,050 | 8116 | 1706 | 5025 | 3816 | 4116 | 0012 |
| PRSC R/L 3232 P20 | 32               | 32 | 170            | 42             | 40 | RC.. 2006M0 | 1,300 | 8120 | 1708 | 5003 | 3820 | 4115 | 0015 |
| PRSC R/L 4040 S20 | 40               | 40 | 250            | 48             | 50 | RC.. 2006M0 | 3,050 | 8120 | 1708 | 5003 | 3820 | 4115 | 0015 |
| PRSC R/L 4040 S25 | 40               | 40 | 250            | 48             | 50 | RC.. 2507M0 | 3,050 | 8125 | 1710 | 5004 | 3825 | 4119 | 0019 |
| PRSC R/L 5050 T32 | 50               | 50 | 300            | 50             | 63 | RC.. 3209M0 | 5,850 | 8132 | 1612 | 5005 | 3832 | 4125 | 0025 |



| RC..        | s    | d     |
|-------------|------|-------|
| RC.. 1003M0 | 3,18 | 10,00 |
| RC.. 1204M0 | 4,76 | 12,00 |
| RC.. 1606M0 | 6,35 | 16,00 |
| RC.. 2006M0 | 6,35 | 20,00 |
| RC.. 2507M0 | 7,94 | 25,00 |
| RC.. 3209M0 | 9,52 | 32,00 |


**RCMT**

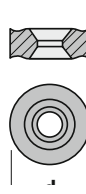

83 стр.


**General angle 95°**

Главный угол в плане 95°

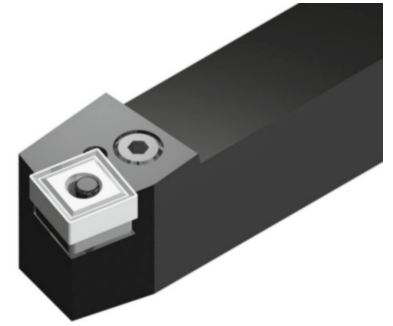
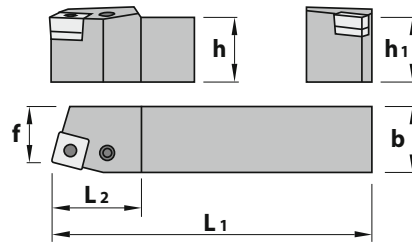
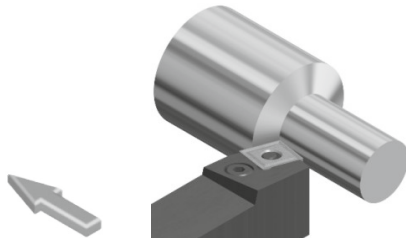
## PRSN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PRSN R/L 2020 K09 | 20               | 20 | 125            | 22             | 25 | RNMG 090300 | 0,400 | 8009 | 1606 | 5025 | 3909 | 4110 | 0009 |
| PRSN R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | RNMG 120400 | 0,750 | 8012 | 1608 | 5003 | 3912 | 4112 | 0012 |
| PRSN R/L 3225 P15 | 32               | 25 | 170            | 34             | 32 | RNMG 150600 | 1,050 | 8015 | 1708 | 5003 | 3915 | 4115 | 0015 |
| PRSN R/L 3232 P19 | 32               | 32 | 170            | 42             | 40 | RNMG 190600 | 1,300 | 8019 | 1610 | 5004 | 3919 | 4119 | 0019 |
| PRSN R/L 4040 S25 | 40               | 40 | 250            | 45             | 50 | RNMG 250900 | 3,050 | 8025 | 1612 | 5005 | 3925 | 4125 | 0025 |



| RNMG        | s    | d     |
|-------------|------|-------|
| RNMG 090300 | 3,18 | 9,52  |
| RNMG 120400 | 4,76 | 12,70 |
| RNMG 150600 | 6,35 | 15,88 |
| RNMG 190600 | 6,35 | 19,05 |
| RNMG 250900 | 9,52 | 25,40 |

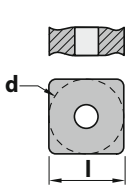




General angle 75°  
Главный угол в плане 75°

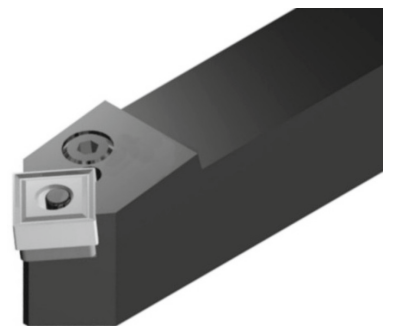
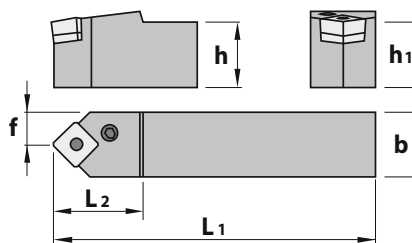
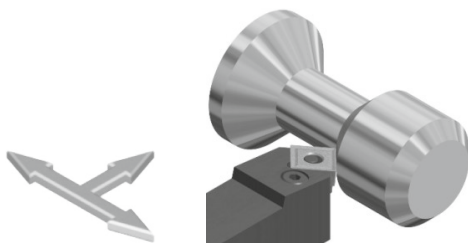
## PSBN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PSBN R/L 1212 F09 | 12               | 12 | 80             | 18             | 11 | SNM.. 0903.. | 0,100 | 8005 | 1715 | 5002 | -    | -    | -    |
| PSBN R/L 1616 H09 | 16               | 16 | 100            | 22             | 13 | SNM.. 0903.. | 0,250 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSBN R/L 2020 K09 | 20               | 20 | 125            | 22             | 17 | SNM.. 0903.. | 0,400 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSBN R/L 2020 K12 | 20               | 20 | 125            | 28             | 17 | SNM.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSBN R/L 2525 M12 | 25               | 25 | 150            | 28             | 22 | SNM.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSBN R/L 3225 P12 | 32               | 25 | 170            | 28             | 22 | SNM.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSBN R/L 2525 M15 | 25               | 25 | 150            | 34             | 22 | SNM.. 1506.. | 0,750 | 8016 | 1618 | 5003 | 3515 | 4115 | 0015 |
| PSBN R/L 3232 P15 | 32               | 32 | 170            | 34             | 27 | SNM.. 1506.. | 1,300 | 8016 | 1618 | 5003 | 3515 | 4115 | 0015 |
| PSBN R/L 3232 P19 | 32               | 32 | 170            | 42             | 27 | SNM.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSBN R/L 4040 S19 | 40               | 40 | 250            | 48             | 35 | SNM.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSBN R/L 4040 S25 | 40               | 40 | 250            | 48             | 35 | SNM.. 2507.. | 3,050 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |
| PSBN R/L 5050 T25 | 50               | 50 | 300            | 50             | 43 | SNM.. 2507.. | 5,850 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |



| SNM..        | l     | s    | d     |
|--------------|-------|------|-------|
| SNM.. 0903.. | 9,52  | 3,18 | 9,52  |
| SNM.. 1204.. | 12,70 | 4,76 | 12,70 |
| SNM.. 1506.. | 15,88 | 6,35 | 15,88 |
| SNM.. 1906.. | 19,05 | 6,35 | 19,05 |
| SNM.. 2507.. | 25,40 | 7,94 | 25,40 |

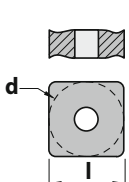
| SNMA    | SNMG    | SNMM    |
|---------|---------|---------|
|         |         |         |
| 74 стр. | 74 стр. | 74 стр. |



General angle 45°  
Главный угол в плане 45°

## PSDN

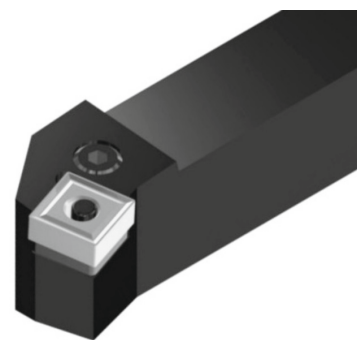
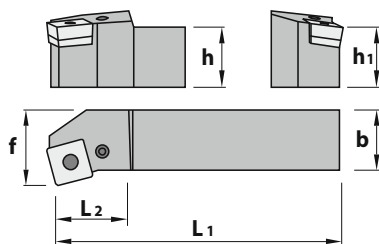
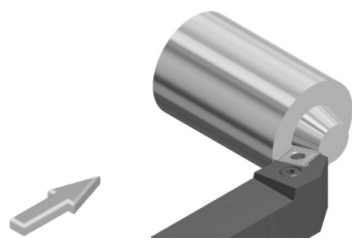
|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины     |       |      |      |      |      |      |      |
|-----------------|------------------|----|----------------|----------------|------|--------------|-------|------|------|------|------|------|------|
| PSDN N 1010 E09 | 10               | 10 | 70             | 16             | 5,0  | SNM.. 0903.. | 0,070 | 8005 | 1715 | 5002 | -    | -    | -    |
| PSDN N 1212 F09 | 12               | 12 | 80             | 20             | 6,0  | SNM.. 0903.. | 0,100 | 8005 | 1715 | 5002 | -    | -    | -    |
| PSDN N 1616 H09 | 16               | 16 | 100            | 22             | 8,0  | SNM.. 0903.. | 0,250 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSDN N 2020 K12 | 20               | 20 | 125            | 28             | 10,0 | SNM.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSDN N 2525 M12 | 25               | 25 | 150            | 28             | 12,5 | SNM.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSDN N 3225 P12 | 32               | 25 | 170            | 34             | 12,5 | SNM.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSDN N 3232 P12 | 32               | 32 | 170            | 34             | 16,0 | SNM.. 1204.. | 1,300 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSDN N 3225 P19 | 32               | 25 | 170            | 34             | 12,5 | SNM.. 1906.. | 1,050 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSDN N 3232 P19 | 32               | 32 | 170            | 42             | 16,0 | SNM.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSDN N 4040 S25 | 40               | 40 | 250            | 48             | 20,0 | SNM.. 2507.. | 3,050 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |
| PSDN N 5050 T25 | 50               | 50 | 300            | 50             | 25,0 | SNM.. 2507.. | 5,850 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |



| SNM..        | l     | s    | d     |
|--------------|-------|------|-------|
| SNM.. 0903.. | 9,52  | 3,18 | 9,52  |
| SNM.. 1204.. | 12,70 | 4,76 | 12,70 |
| SNM.. 1906.. | 19,05 | 6,35 | 19,05 |
| SNM.. 2507.. | 25,40 | 7,94 | 25,40 |

| SNMA    | SNMG    | SNMM    |
|---------|---------|---------|
|         |         |         |
| 74 стр. | 74 стр. | 74 стр. |

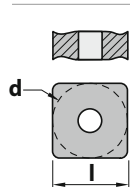




**General angle 75°**  
Главный угол в плане 75°

## PSKN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     | kg    |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PSKN R/L 1616 H09 | 16               | 16 | 100            | 22             | 20 | SNM.. 0903.. | 0,250 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSKN R/L 2020 K09 | 20               | 20 | 125            | 22             | 25 | SNM.. 0903.. | 0,400 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSKN R/L 2020 K12 | 20               | 20 | 125            | 28             | 25 | SNM.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSKN R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | SNM.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSKN R/L 3225 P12 | 32               | 25 | 170            | 34             | 32 | SNM.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSKN R/L 2525 M15 | 25               | 25 | 150            | 34             | 32 | SNM.. 1506.. | 0,750 | 8016 | 1618 | 5003 | 3515 | 4115 | 0015 |
| PSKN R/L 3232 P15 | 32               | 32 | 170            | 42             | 40 | SNM.. 1506.. | 1,300 | 8016 | 1618 | 5003 | 3515 | 4115 | 0015 |
| PSKN R/L 3232 P19 | 32               | 32 | 170            | 42             | 40 | SNM.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSKN R/L 4040 S19 | 40               | 40 | 250            | 45             | 50 | SNM.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSKN R/L 4040 S25 | 40               | 40 | 250            | 45             | 50 | SNM.. 2507.. | 3,050 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |
| PSKN R/L 5050 T25 | 50               | 50 | 300            | 50             | 60 | SNM.. 2507.. | 5,850 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |



### SNM..

| SNM..        | l     | s    | d     |
|--------------|-------|------|-------|
| SNM.. 0903.. | 9,52  | 3,18 | 9,52  |
| SNM.. 1204.. | 12,70 | 4,76 | 12,70 |
| SNM.. 1506.. | 15,88 | 6,35 | 15,88 |
| SNM.. 1906.. | 19,05 | 6,35 | 19,05 |
| SNM.. 2507.. | 25,40 | 7,94 | 25,40 |

### SNMA



74 стр.

### SNMG

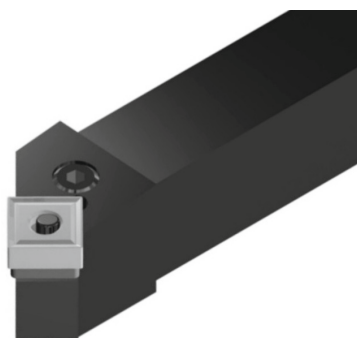
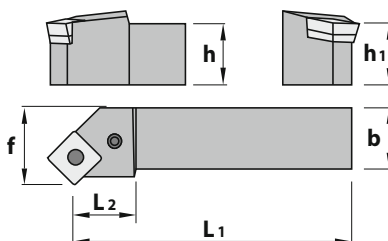
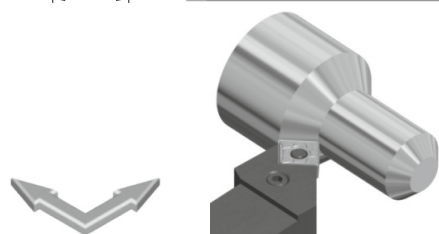


74 стр.

### SNMM



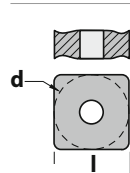
74 стр.



**General angle 45°**  
Главный угол в плане 45°

## PSSN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     | kg    |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PSSN R/L 1616 H09 | 16               | 16 | 100            | 22             | 20 | SNM.. 0903.. | 0,250 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSSN R/L 2020 K09 | 20               | 20 | 125            | 25             | 25 | SNM.. 0903.. | 0,400 | 8009 | 1606 | 5025 | 3509 | 4110 | 0009 |
| PSSN R/L 2020 K12 | 20               | 20 | 125            | 28             | 25 | SNM.. 1204.. | 0,400 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSSN R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | SNM.. 1204.. | 0,750 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSSN R/L 3225 P12 | 32               | 25 | 170            | 28             | 32 | SNM.. 1204.. | 1,050 | 8012 | 1608 | 5003 | 3512 | 4112 | 0012 |
| PSSN R/L 2525 M15 | 25               | 25 | 150            | 34             | 32 | SNM.. 1506.. | 0,750 | 8016 | 1618 | 5003 | 3515 | 4115 | 0015 |
| PSSN R/L 3232 P15 | 32               | 32 | 170            | 42             | 40 | SNM.. 1506.. | 1,300 | 8016 | 1618 | 5003 | 3515 | 4115 | 0015 |
| PSSN R/L 3232 P19 | 32               | 32 | 170            | 45             | 40 | SNM.. 1906.. | 1,300 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSSN R/L 4040 S19 | 40               | 40 | 250            | 45             | 50 | SNM.. 1906.. | 3,050 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSSN R/L 5050 T19 | 50               | 50 | 300            | 50             | 60 | SNM.. 1906.. | 5,850 | 8019 | 1610 | 5004 | 3519 | 4119 | 0019 |
| PSSN R/L 4040 S25 | 40               | 40 | 250            | 45             | 50 | SNM.. 2507.. | 3,050 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |
| PSSN R/L 5050 T25 | 50               | 50 | 300            | 50             | 60 | SNM.. 2507.. | 5,850 | 8025 | 1612 | 5005 | 3525 | 4125 | 0025 |



### SNM..

| SNM..        | l     | s    | d     |
|--------------|-------|------|-------|
| SNM.. 0903.. | 9,52  | 3,18 | 9,52  |
| SNM.. 1204.. | 12,70 | 4,76 | 12,70 |
| SNM.. 1506.. | 15,88 | 6,35 | 15,88 |
| SNM.. 1906.. | 19,05 | 6,35 | 19,05 |
| SNM.. 2507.. | 25,40 | 7,94 | 25,40 |

### SNMA



74 стр.

### SNMG

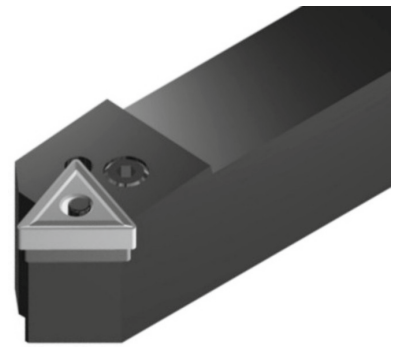
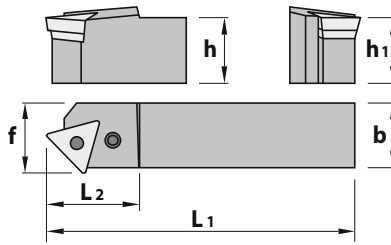
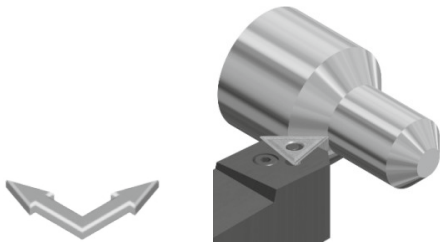


74 стр.

### SNMM



74 стр.



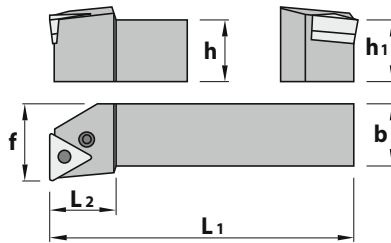
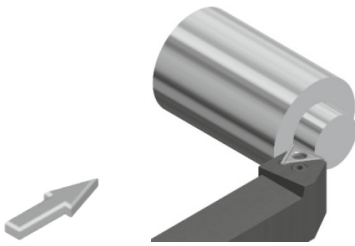
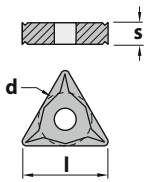
General angle 45°

Главный угол в плане 45°

## PTDN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PTDN R/L 2525 M22 | 25               | 25 | 150            | 34             | 27 | TNM.. 2204.. | 0,750 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTDN R/L 3225 P22 | 32               | 25 | 170            | 34             | 27 | TNM.. 2204.. | 1,050 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |

|              | l     | s    | d     | TNMA        | TNMG        |
|--------------|-------|------|-------|-------------|-------------|
| TNM..        |       |      |       |             |             |
| TNM.. 2204.. | 22,00 | 4,76 | 12,70 | <br>77 стр. | <br>77 стр. |



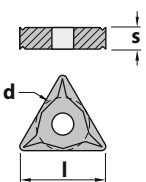
General angle 90°

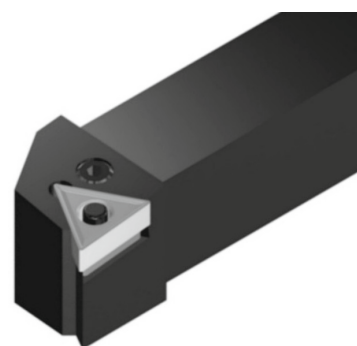
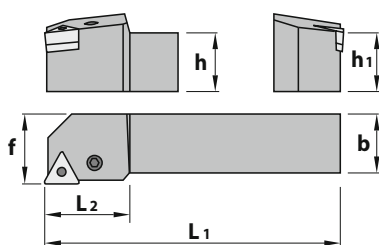
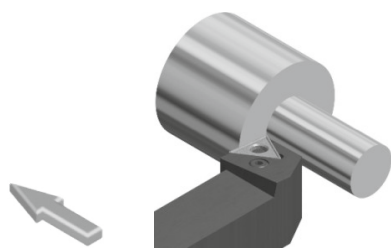
Главный угол в плане 90°

## PTFN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PTFN R/L 1616 H16 | 16               | 16 | 100            | 22             | 20 | TNM.. 1604.. | 0,250 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTFN R/L 2020 K16 | 20               | 20 | 125            | 22             | 25 | TNM.. 1604.. | 0,400 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTFN R/L 2525 M16 | 25               | 25 | 150            | 28             | 32 | TNM.. 1604.. | 0,750 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTFN R/L 3225 P16 | 32               | 25 | 170            | 28             | 32 | TNM.. 1604.. | 1,050 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTFN R/L 2525 M22 | 25               | 25 | 150            | 28             | 32 | TNM.. 2204.. | 0,750 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTFN R/L 3225 P22 | 32               | 25 | 170            | 28             | 32 | TNM.. 2204.. | 1,050 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTFN R/L 3232 P22 | 32               | 32 | 170            | 28             | 40 | TNM.. 2204.. | 1,300 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTFN R/L 3232 P27 | 32               | 32 | 170            | 42             | 40 | TNM.. 2706.. | 1,300 | 8015 | 1708 | 5003 | 3427 | 4115 | 0015 |
| PTFN R/L 4040 S27 | 40               | 40 | 250            | 45             | 50 | TNM.. 2706.. | 3,050 | 8015 | 1708 | 5003 | 3427 | 4115 | 0015 |

|              | l     | s    | d     | TNMA        | TNMG        |
|--------------|-------|------|-------|-------------|-------------|
| TNM..        |       |      |       |             |             |
| TNM.. 1604.. | 16,50 | 4,76 | 9,52  | <br>77 стр. | <br>77 стр. |
| TNM.. 2204.. | 22,00 | 4,76 | 12,70 |             |             |
| TNM.. 2706.. | 27,50 | 6,35 | 15,88 |             |             |

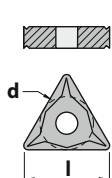



**General angle 90°**

Главный угол в плане 90°

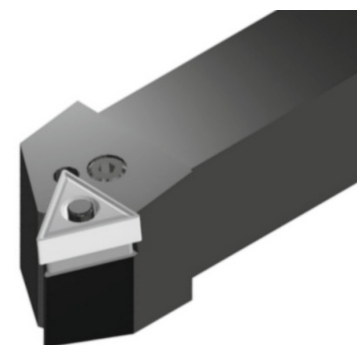
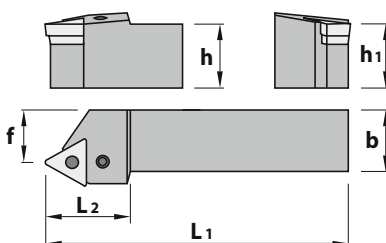
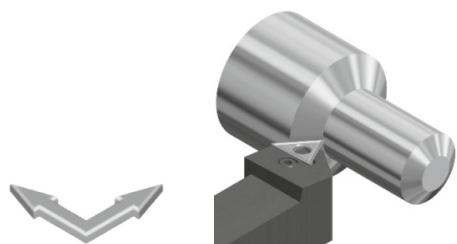
## PTGN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PTGN R/L 1616 H16 | 16               | 16 | 100            | 22             | 20 | TNM.. 1604.. | 0,250 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTGN R/L 2020 K16 | 20               | 20 | 125            | 22             | 25 | TNM.. 1604.. | 0,400 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTGN R/L 2525 M16 | 25               | 25 | 150            | 28             | 32 | TNM.. 1604.. | 0,750 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTGN R/L 3225 P16 | 32               | 25 | 170            | 28             | 32 | TNM.. 1604.. | 1,050 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTGN R/L 2525 M22 | 25               | 25 | 150            | 28             | 32 | TNM.. 2204.. | 0,750 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTGN R/L 3225 P22 | 32               | 25 | 170            | 28             | 32 | TNM.. 2204.. | 1,050 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTGN R/L 3232 P22 | 32               | 32 | 170            | 28             | 40 | TNM.. 2204.. | 1,300 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTGN R/L 4040 S22 | 40               | 40 | 250            | 45             | 50 | TNM.. 2204.. | 3,050 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTGN R/L 3232 P27 | 32               | 32 | 170            | 42             | 40 | TNM.. 2706.. | 1,300 | 8015 | 1708 | 5003 | 3427 | 4115 | 0015 |
| PTGN R/L 4040 S27 | 40               | 40 | 250            | 45             | 50 | TNM.. 2706.. | 3,050 | 8015 | 1708 | 5003 | 3427 | 4115 | 0015 |
| PTGN R/L 5050 T33 | 50               | 50 | 300            | 50             | 60 | TNM.. 3307.. | 5,850 | 8019 | 1610 | 5004 | 3433 | 4133 | 0019 |



| TNM..        | l     | s    | d     |
|--------------|-------|------|-------|
| TNM.. 1604.. | 16,50 | 4,76 | 9,52  |
| TNM.. 2204.. | 22,00 | 4,76 | 12,70 |
| TNM.. 2706.. | 27,50 | 6,35 | 15,88 |
| TNM.. 3307.. | 33,00 | 7,93 | 19,05 |

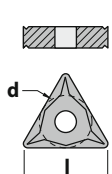
| TNMA    | TNMG    | TNMX |
|---------|---------|------|
|         |         |      |
| 77 стр. | 77 стр. |      |


**General angle 60°**

Главный угол в плане 60°

## PTTN

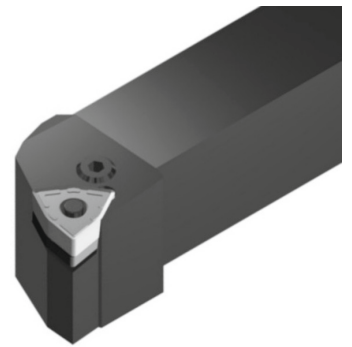
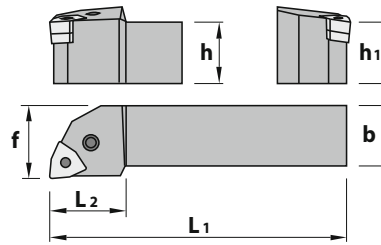
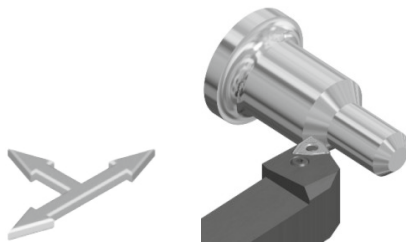
|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины     |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|--------------|-------|------|------|------|------|------|------|
| PTTN R/L 1616 H16 | 16               | 16 | 100            | 25             | 13 | TNM.. 1604.. | 0,250 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTTN R/L 2020 K16 | 20               | 20 | 125            | 28             | 17 | TNM.. 1604.. | 0,400 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTTN R/L 2525 M16 | 25               | 25 | 150            | 28             | 22 | TNM.. 1604.. | 0,750 | 8009 | 1606 | 5025 | 3416 | 4109 | 0009 |
| PTTN R/L 2525 M22 | 25               | 25 | 150            | 34             | 22 | TNM.. 2204.. | 0,750 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |
| PTTN R/L 3225 P22 | 32               | 25 | 170            | 34             | 22 | TNM.. 2204.. | 1,050 | 8012 | 1608 | 5003 | 3422 | 4112 | 0012 |



| TNM..        | l     | s    | d     |
|--------------|-------|------|-------|
| TNM.. 1604.. | 16,50 | 4,76 | 9,52  |
| TNM.. 2204.. | 22,00 | 4,76 | 12,70 |

| TNMA    | TNMG    | TNMX |
|---------|---------|------|
|         |         |      |
| 77 стр. | 77 стр. |      |

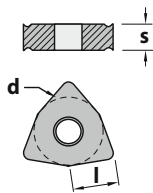




General angle 95°  
Главный угол в плане 95°

## PWLN

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|------|------|
| PWLN R/L 1616 H06 | 16               | 16 | 100            | 22             | 20 | WNM..0604.. | 0,250 | 8009 | 1606 | 5025 | 3007 | 4109 | 0009 |
| PWLN R/L 2020 K06 | 20               | 20 | 125            | 22             | 25 | WNM..0604.. | 0,400 | 8009 | 1606 | 5025 | 3007 | 4109 | 0009 |
| PWLN R/L 2525 M06 | 25               | 25 | 150            | 25             | 32 | WNM..0604.. | 0,750 | 8009 | 1606 | 5025 | 3007 | 4109 | 0009 |
| PWLN R/L 2020 K08 | 20               | 20 | 125            | 28             | 25 | WNM..0804.. | 0,400 | 8012 | 1608 | 5003 | 3008 | 4112 | 0012 |
| PWLN R/L 2525 M08 | 25               | 25 | 150            | 28             | 32 | WNM..0804.. | 0,750 | 8012 | 1608 | 5003 | 3008 | 4112 | 0012 |
| PWLN R/L 3225 P08 | 32               | 25 | 170            | 34             | 32 | WNM..0804.. | 1,050 | 8012 | 1608 | 5003 | 3008 | 4112 | 0012 |
| PWLN R/L 3232 P08 | 32               | 32 | 170            | 34             | 40 | WNM..0804.. | 1,300 | 8012 | 1608 | 5003 | 3008 | 4112 | 0012 |



| WNM..       | l    | s    | d     |
|-------------|------|------|-------|
| WNM..0604.. | 6,45 | 4,76 | 9,52  |
| WNM..0804.. | 8,14 | 4,76 | 12,70 |

### WNMA

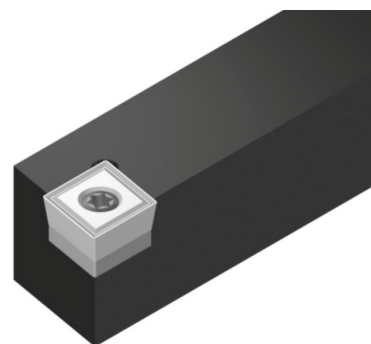
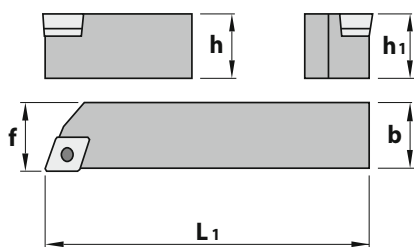
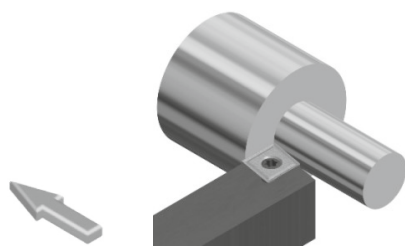


82 стр.

### WNMG



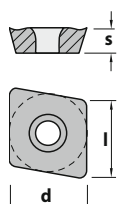
81 стр.



**General angle 90°**  
Главный угол в плане 90°

## SCAC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | f    | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|------|-------------|-------|------|------|------|------|
| SCAC R/L 0808 D06 | 8                | 8  | 60             | 8,5  | СС.. 0602.. | 0,050 | 1225 | 5507 | -    | -    |
| SCAC R/L 1010 E06 | 10               | 10 | 70             | 10,5 | СС.. 0602.. | 0,070 | 1225 | 5507 | -    | -    |
| SCAC R/L 1212 F09 | 12               | 12 | 80             | 12,5 | СС.. 09Т3.. | 0,100 | 1240 | 5515 | -    | -    |
| SCAC R/L 1616 H09 | 16               | 16 | 100            | 16,5 | СС.. 09Т3.. | 0,200 | 1240 | 5515 | -    | -    |
| SCAC R/L 2020 K12 | 20               | 20 | 125            | 20,5 | СС.. 1204.. | 0,400 | 1540 | 5517 | 3614 | 1760 |
| SCAC R/L 2525 M12 | 25               | 25 | 150            | 25,5 | СС.. 1204.. | 0,700 | 1540 | 5517 | 3614 | 1760 |



| CC..        | l     | s    | d     |
|-------------|-------|------|-------|
| СС.. 0602.. | 6,45  | 2,38 | 6,35  |
| СС.. 09Т3.. | 9,65  | 3,97 | 9,52  |
| СС.. 1204.. | 12,90 | 4,76 | 12,70 |

### CCGT



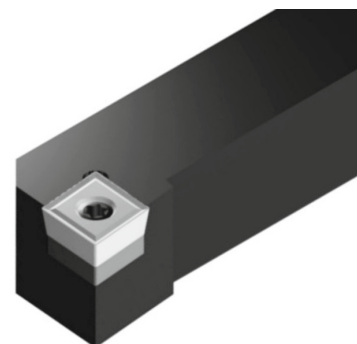
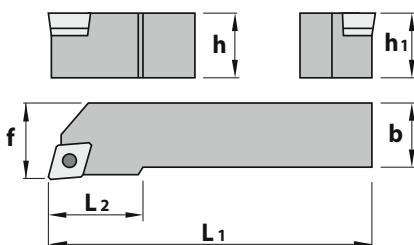
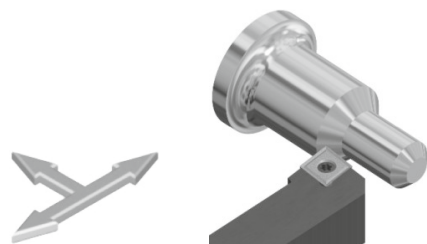
64 стр.

### CCMT



64 стр.

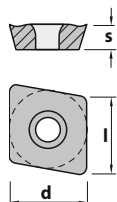
### CCMW



**General angle 95°**  
Главный угол в плане 95°

## SCLC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SCLC R/L 0808 D06 | 8                | 8  | 60             | 12             | 10 | СС.. 0602.. | 0,050 | 1225 | 5507 | -    | -    |
| SCLC R/L 1010 E06 | 10               | 10 | 70             | 14             | 12 | СС.. 0602.. | 0,070 | 1225 | 5507 | -    | -    |
| SCLC R/L 1212 F09 | 12               | 12 | 80             | 16             | 16 | СС.. 09Т3.. | 0,100 | 1240 | 5515 | -    | -    |
| SCLC R/L 1616 H09 | 16               | 16 | 100            | 18             | 20 | СС.. 09Т3.. | 0,200 | 1240 | 5515 | -    | -    |
| SCLC R/L 2020 K09 | 20               | 20 | 125            | 22             | 25 | СС.. 09Т3.. | 0,400 | 1240 | 5515 | -    | -    |
| SCLC R/L 2020 K12 | 20               | 20 | 125            | 22             | 25 | СС.. 1204.. | 0,400 | 1540 | 5517 | 3614 | 1760 |
| SCLC R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | СС.. 1204.. | 0,700 | 1540 | 5517 | 3614 | 1760 |



| CC..        | l     | s    | d     |
|-------------|-------|------|-------|
| СС.. 0602.. | 6,45  | 2,38 | 6,35  |
| СС.. 09Т3.. | 9,65  | 3,97 | 9,52  |
| СС.. 1204.. | 12,90 | 4,76 | 12,70 |

### CCGT



64 стр.

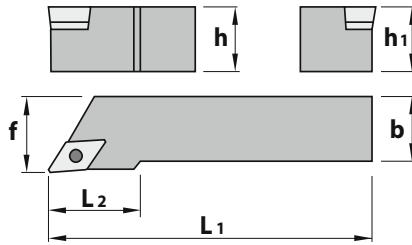
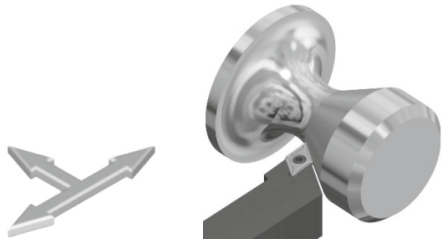
### CCMT



64 стр.

### CCMW

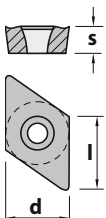




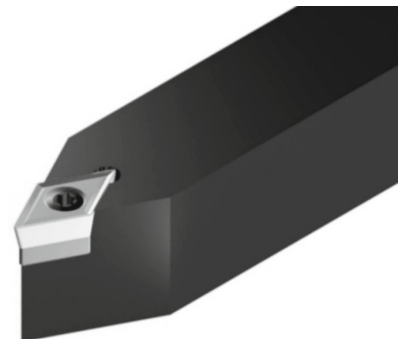
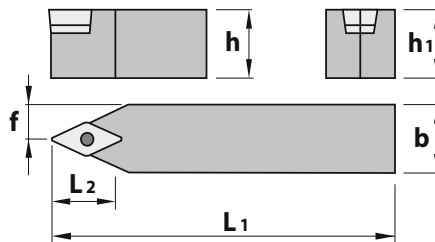
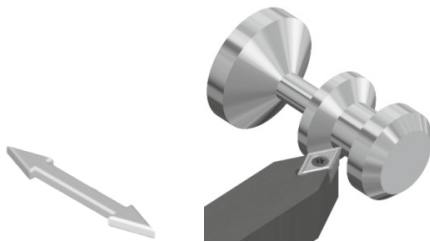
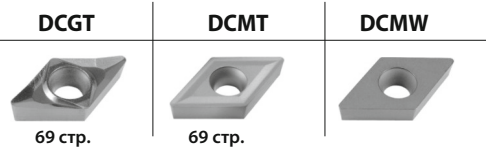
General angle 93°  
Главный угол в плане 93°

## SDJC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    | kg    |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SDJC R/L 1010 E07 | 10               | 10 | 70             | 14             | 12 | DC.. 0702.. | 0,070 | 1225 | 5507 | -    | -    |
| SDJC R/L 1212 F07 | 12               | 12 | 80             | 16             | 16 | DC.. 0702.. | 0,100 | 1225 | 5507 | -    | -    |
| SDJC R/L 1212 F11 | 12               | 12 | 80             | 18             | 16 | DC.. 11T3.. | 0,100 | 1240 | 5515 | -    | -    |
| SDJC R/L 1616 H11 | 16               | 16 | 100            | 18             | 20 | DC.. 11T3.. | 0,200 | 1335 | 5516 | 3714 | 1750 |
| SDJC R/L 2020 K11 | 20               | 20 | 125            | 22             | 25 | DC.. 11T3.. | 0,400 | 1335 | 5516 | 3714 | 1750 |
| SDJC R/L 2525 M11 | 25               | 25 | 150            | 28             | 32 | DC.. 11T3.. | 0,700 | 1335 | 5516 | 3714 | 1750 |



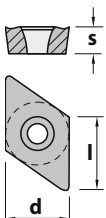
| DC..        | l     | s    | d    |
|-------------|-------|------|------|
| DC.. 0702.. | 7,75  | 2,38 | 6,35 |
| DC.. 11T3.. | 11,60 | 3,97 | 9,52 |



General angle 62°30'  
Главный угол в плане 62°30'

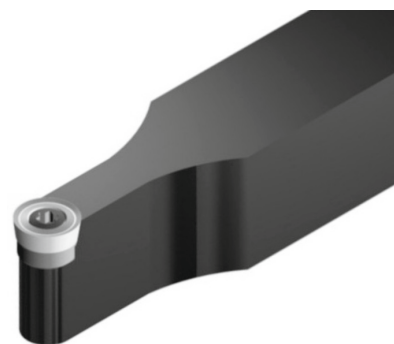
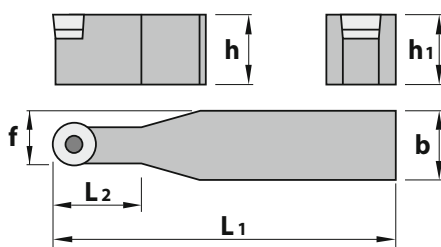
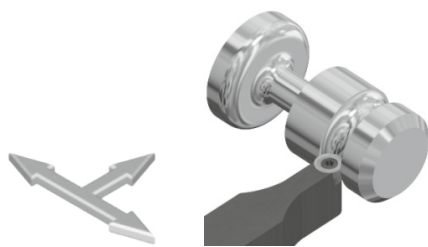
## SDNC

|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    | kg    |      |      |      |      |
|-----------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|
| SDNC N 0808 D07 | 8                | 8  | 60             | 16             | 4,0  | DC.. 0702.. | 0,050 | 1225 | 5507 | -    | -    |
| SDNC N 1010 E07 | 10               | 10 | 70             | 16             | 5,0  | DC.. 0702.. | 0,070 | 1225 | 5507 | -    | -    |
| SDNC N 1212 F07 | 12               | 12 | 80             | 18             | 6,0  | DC.. 0702.. | 0,100 | 1225 | 5507 | -    | -    |
| SDNC N 1616 H11 | 16               | 16 | 100            | 22             | 8,0  | DC.. 11T3.. | 0,200 | 1335 | 5516 | 3714 | 1750 |
| SDNC N 2020 K11 | 20               | 20 | 125            | 22             | 10,0 | DC.. 11T3.. | 0,400 | 1335 | 5516 | 3714 | 1750 |
| SDNC N 2525 M11 | 25               | 25 | 150            | 22             | 12,5 | DC.. 11T3.. | 0,700 | 1335 | 5516 | 3714 | 1750 |



| DC..        | l     | s    | d    |
|-------------|-------|------|------|
| DC.. 0702.. | 7,75  | 2,38 | 6,35 |
| DC.. 11T3.. | 11,60 | 3,97 | 9,52 |

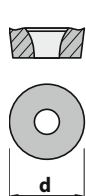



**Описание:**

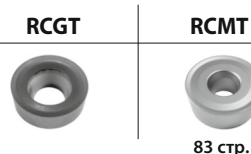
 Наружное точение, профильное точение.  
 Пластины с положительным задним углом.

## SRDC

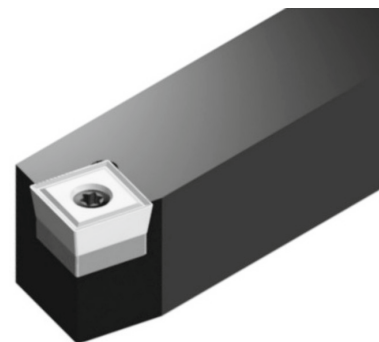
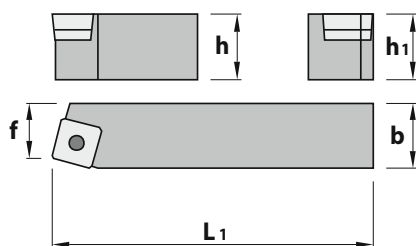
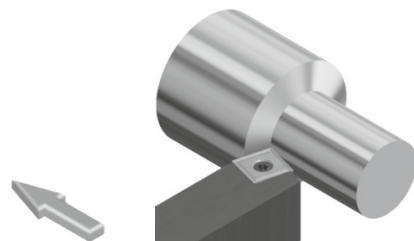
|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    |       |      |      |      |      |
|-----------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|
| SRDC N 1010 E06 | 10               | 10 | 70             | 10             | 8,0  | RC.. 0602M0 | 0,070 | 1225 | 5507 | -    | -    |
| SRDC N 1212 F06 | 12               | 12 | 80             | 12             | 11,0 | RC.. 0602M0 | 0,100 | 1225 | 5507 | -    | -    |
| SRDC N 1616 H06 | 16               | 16 | 100            | 16             | 13,0 | RC.. 0602M0 | 0,200 | 1225 | 5507 | -    | -    |
| SRDC N 2020 K06 | 20               | 20 | 125            | 20             | 15,0 | RC.. 0602M0 | 0,400 | 1225 | 5507 | -    | -    |
| SRDC N 2525 M06 | 25               | 25 | 150            | 25             | 17,5 | RC.. 0602M0 | 0,700 | 1225 | 5507 | -    | -    |
| SRDC N 1616 H08 | 16               | 16 | 100            | 16             | 13,0 | RC.. 0803M0 | 0,200 | 1230 | 5508 | -    | -    |
| SRDC N 2020 K08 | 20               | 20 | 125            | 20             | 15,0 | RC.. 0803M0 | 0,400 | 1230 | 5508 | -    | -    |
| SRDC N 2525 M08 | 25               | 25 | 150            | 25             | 17,5 | RC.. 0803M0 | 0,700 | 1230 | 5508 | -    | -    |
| SRDC N 2020 K10 | 20               | 20 | 125            | 22             | 15,0 | RC.. 10T3M0 | 0,400 | 1335 | 5516 | 3811 | 1750 |
| SRDC N 2525 M10 | 25               | 25 | 150            | 22             | 17,5 | RC.. 10T3M0 | 0,700 | 1335 | 5516 | 3811 | 1750 |
| SRDC N 2020 K12 | 20               | 20 | 125            | 28             | 16,0 | RC.. 1204M0 | 0,400 | 1335 | 5516 | 3814 | 1750 |
| SRDC N 2525 M12 | 25               | 25 | 150            | 28             | 18,5 | RC.. 1204M0 | 0,700 | 1335 | 5516 | 3814 | 1750 |
| SRDC N 3225 P12 | 32               | 25 | 170            | 28             | 18,5 | RC.. 1204M0 | 0,900 | 1335 | 5516 | 3814 | 1750 |
| SRDC N 3232 P12 | 32               | 32 | 170            | 28             | 22,0 | RC.. 1204M0 | 1,200 | 1335 | 5516 | 3814 | 1750 |



| RC..        | s    | d     |
|-------------|------|-------|
| RC.. 0602M0 | 2,38 | 6,00  |
| RC.. 0803M0 | 3,18 | 8,00  |
| RC.. 10T3M0 | 3,97 | 10,00 |
| RC.. 1204M0 | 4,76 | 12,00 |



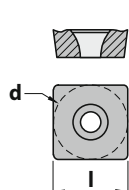
83 стр.


**General angle 75°**

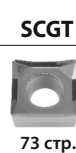
Главный угол в плане 75°

## SSBC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----|-------------|-------|------|------|------|------|
| SSBC R/L 1212 F09 | 12               | 12 | 80             | 11 | SC.. 09T3.. | 0,100 | 1240 | 5515 | -    | -    |
| SSBC R/L 1616 H09 | 16               | 16 | 100            | 13 | SC.. 09T3.. | 0,200 | 1240 | 5515 | -    | -    |
| SSBC R/L 2020 K12 | 20               | 20 | 125            | 17 | SC.. 1204.. | 0,400 | 1540 | 5517 | 3514 | 1760 |
| SSBC R/L 2525 M12 | 25               | 25 | 150            | 22 | SC.. 1204.. | 0,700 | 1540 | 5517 | 3514 | 1760 |



| SC..        | l     | s    | d     |
|-------------|-------|------|-------|
| SC.. 09T3.. | 9,52  | 3,97 | 9,52  |
| SC.. 1204.. | 12,70 | 4,76 | 12,70 |

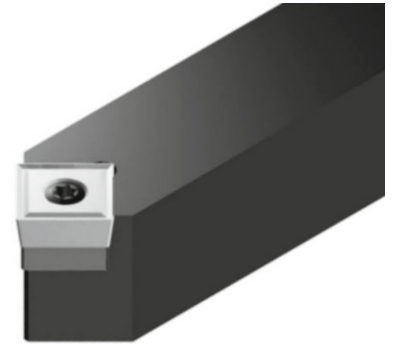
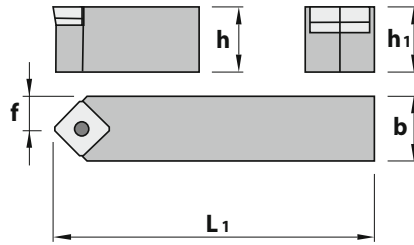
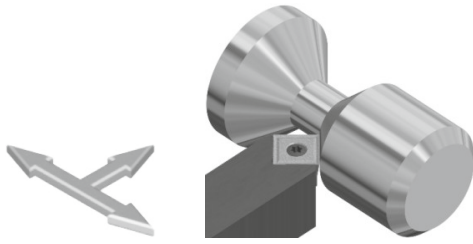


73 стр.



73 стр.

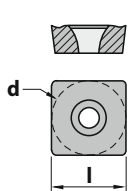




General angle 45°  
Главный угол в плане 45°

## SSDC

|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | f    | Пластины    |       |      |      |      |      |
|-----------------|------------------|----|----------------|------|-------------|-------|------|------|------|------|
| SSDC N 1212 F09 | 12               | 12 | 80             | 6,0  | SC.. 09T3.. | 0,100 | 1240 | 5515 | -    | -    |
| SSDC N 1616 H09 | 16               | 16 | 100            | 8,0  | SC.. 09T3.. | 0,200 | 1240 | 5515 | -    | -    |
| SSDC N 2020 K12 | 20               | 20 | 125            | 10,0 | SC.. 1204.. | 0,400 | 1540 | 5517 | 3514 | 1760 |
| SSDC N 2525 M12 | 25               | 25 | 150            | 12,5 | SC.. 1204.. | 0,700 | 1540 | 5517 | 3514 | 1760 |



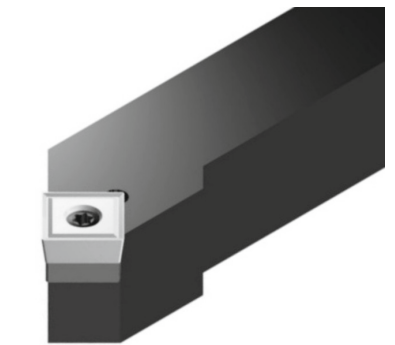
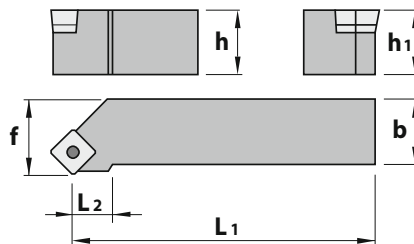
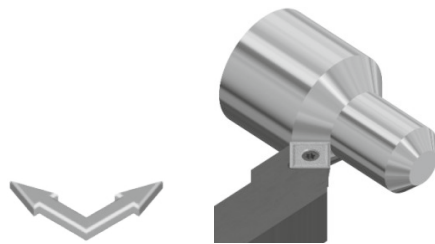
| SC..        | l     | s    | d     |
|-------------|-------|------|-------|
| SC.. 09T3.. | 9,52  | 3,97 | 9,52  |
| SC.. 1204.. | 12,70 | 4,76 | 12,70 |



73 стр.



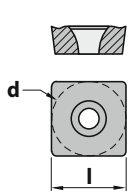
73 стр.



General angle 45°  
Главный угол в плане 45°

## SSSC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SSSC R/L 1212 F09 | 12               | 12 | 80             | 20             | 16 | SC.. 09T3.. | 0,100 | 1240 | 5515 | -    | -    |
| SSSC R/L 1616 H09 | 16               | 16 | 100            | 22             | 20 | SC.. 09T3.. | 0,200 | 1240 | 5515 | -    | -    |
| SSSC R/L 2020 K12 | 20               | 20 | 125            | 25             | 25 | SC.. 1204.. | 0,400 | 1540 | 5517 | 3514 | 1760 |
| SSSC R/L 2525 M12 | 25               | 25 | 150            | 28             | 32 | SC.. 1204.. | 0,700 | 1540 | 5517 | 3514 | 1760 |



| SC..        | l     | s    | d     |
|-------------|-------|------|-------|
| SC.. 09T3.. | 9,52  | 3,97 | 9,52  |
| SC.. 1204.. | 12,70 | 4,76 | 12,70 |

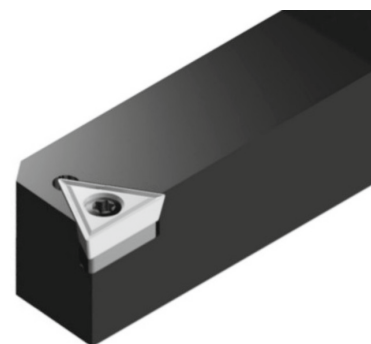
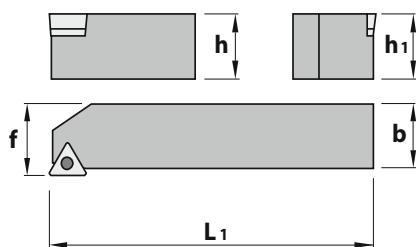
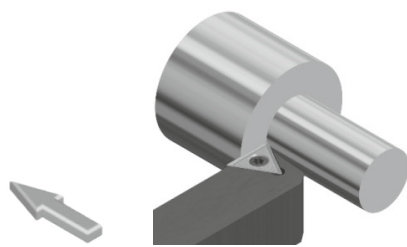


73 стр.



73 стр.

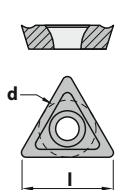




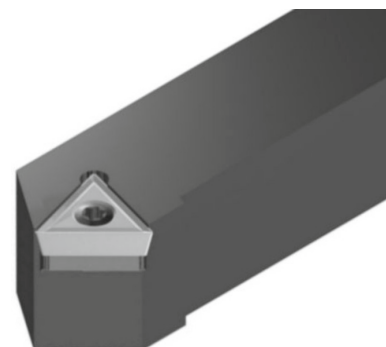
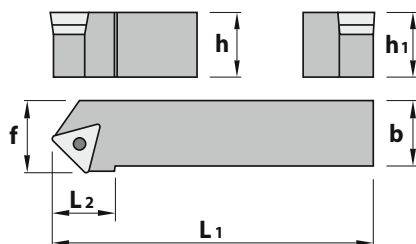
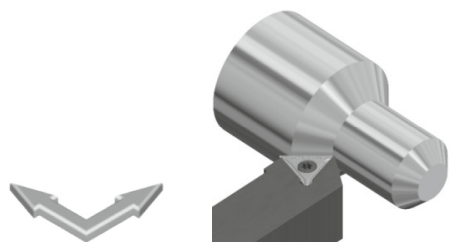
General angle 90°  
Главный угол в плане 90°

## STAC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | f    | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|------|-------------|-------|------|------|------|------|
| STAC R/L 0808 D09 | 8                | 8  | 60             | 8,5  | ТС.. 0902.. | 0,050 | 1222 | 5506 | -    | -    |
| STAC R/L 1010 E09 | 10               | 10 | 70             | 10,5 | ТС.. 0902.. | 0,070 | 1222 | 5506 | -    | -    |
| STAC R/L 1212 F11 | 12               | 12 | 80             | 12,5 | ТС.. 1102.. | 0,100 | 1225 | 5507 | -    | -    |
| STAC R/L 1616 H11 | 16               | 16 | 100            | 16,5 | ТС.. 1102.. | 0,200 | 1225 | 5507 | -    | -    |
| STAC R/L 1616 H16 | 16               | 16 | 100            | 16,5 | ТС.. 16ТЗ.. | 0,200 | 1335 | 5516 | 3414 | 1750 |
| STAC R/L 2020 K16 | 20               | 20 | 125            | 20,5 | ТС.. 16ТЗ.. | 0,400 | 1335 | 5516 | 3414 | 1750 |
| STAC R/L 2525 M16 | 25               | 25 | 150            | 25,5 | ТС.. 16ТЗ.. | 0,700 | 1335 | 5516 | 3414 | 1750 |



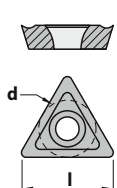
| ТС..        | l     | s    | d    |
|-------------|-------|------|------|
| ТС.. 0902.. | 9,62  | 2,38 | 5,55 |
| ТС.. 1102.. | 11,00 | 2,38 | 6,35 |
| ТС.. 16ТЗ.. | 16,50 | 3,97 | 9,52 |



General angle 45°  
Главный угол в плане 45°

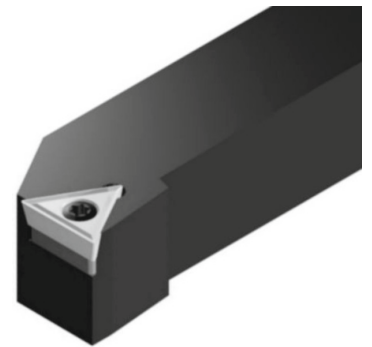
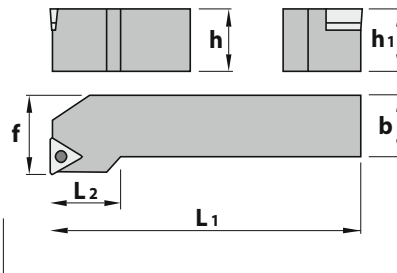
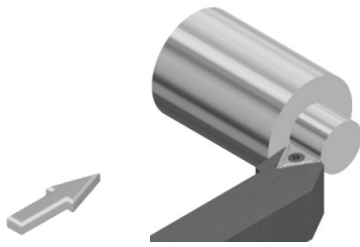
## STDC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| STDC R/L 0808 D09 | 8                | 8  | 60             | 12             | 10 | ТС.. 0902.. | 0,050 | 1222 | 5506 | -    | -    |
| STDC R/L 1010 E09 | 10               | 10 | 70             | 14             | 11 | ТС.. 0902.. | 0,070 | 1222 | 5506 | -    | -    |
| STDC R/L 1212 F11 | 12               | 12 | 80             | 16             | 13 | ТС.. 1102.. | 0,100 | 1225 | 5507 | -    | -    |
| STDC R/L 1616 H11 | 16               | 16 | 100            | 18             | 17 | ТС.. 1102.. | 0,200 | 1225 | 5507 | -    | -    |
| STDC R/L 1212 F16 | 12               | 12 | 80             | 18             | 17 | ТС.. 16ТЗ.. | 0,100 | 1240 | 5515 | -    | -    |
| STDC R/L 1616 H16 | 16               | 16 | 100            | 18             | 17 | ТС.. 16ТЗ.. | 0,200 | 1335 | 5516 | 3414 | 1750 |
| STDC R/L 2020 K16 | 20               | 20 | 125            | 22             | 22 | ТС.. 16ТЗ.. | 0,400 | 1335 | 5516 | 3414 | 1750 |
| STDC R/L 2525 M16 | 25               | 25 | 150            | 28             | 27 | ТС.. 16ТЗ.. | 0,700 | 1335 | 5516 | 3414 | 1750 |



| ТС..        | l     | s    | d    |
|-------------|-------|------|------|
| ТС.. 0902.. | 9,62  | 2,38 | 5,55 |
| ТС.. 1102.. | 11,00 | 2,38 | 6,35 |
| ТС.. 16ТЗ.. | 16,50 | 3,97 | 9,52 |



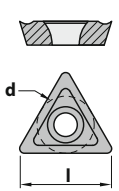


General angle 90°

Главный угол в плане 90°

## STFC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    | kg    |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| STFC R/L 0808 D09 | 8                | 8  | 60             | 12             | 10 | ТС.. 0902.. | 0,050 | 1222 | 5506 | -    | -    |
| STFC R/L 1010 E09 | 10               | 10 | 70             | 14             | 12 | ТС.. 0902.. | 0,070 | 1222 | 5506 | -    | -    |
| STFC R/L 1212 F11 | 12               | 12 | 80             | 16             | 16 | ТС.. 1102.. | 0,100 | 1225 | 5507 | -    | -    |
| STFC R/L 1616 H11 | 16               | 16 | 100            | 18             | 20 | ТС.. 1102.. | 0,200 | 1225 | 5507 | -    | -    |
| STFC R/L 1212 F16 | 12               | 12 | 80             | 16             | 16 | ТС.. 16ТЗ.. | 0,100 | 1240 | 5515 | -    | -    |
| STFC R/L 1616 H16 | 16               | 16 | 100            | 22             | 20 | ТС.. 16ТЗ.. | 0,200 | 1335 | 5516 | 3414 | 1750 |
| STFC R/L 2020 K16 | 20               | 20 | 125            | 22             | 25 | ТС.. 16ТЗ.. | 0,400 | 1335 | 5516 | 3414 | 1750 |
| STFC R/L 2525 M16 | 25               | 25 | 150            | 28             | 32 | ТС.. 16ТЗ.. | 0,700 | 1335 | 5516 | 3414 | 1750 |



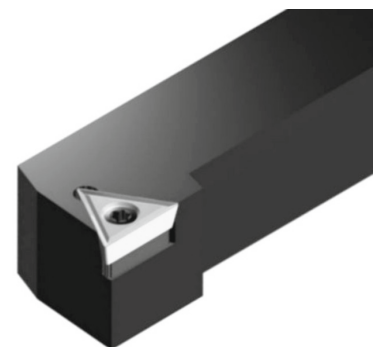
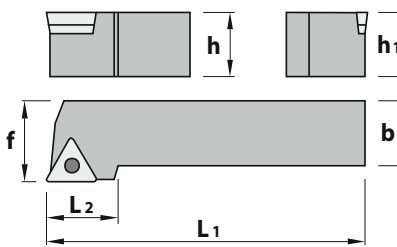
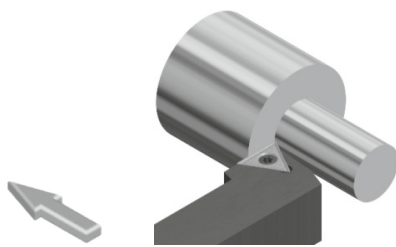
| ТС..        | l     | s    | d    |
|-------------|-------|------|------|
| ТС.. 0902.. | 9,62  | 2,38 | 5,55 |
| ТС.. 1102.. | 11,00 | 2,38 | 6,35 |
| ТС.. 16ТЗ.. | 16,50 | 3,97 | 9,52 |



76 стр.



76 стр.

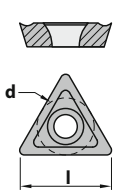


General angle 90°

Главный угол в плане 90°

## STGC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    | kg    |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| STGC R/L 0808 D09 | 8                | 8  | 60             | 12             | 10 | ТС.. 0902.. | 0,050 | 1222 | 5506 | -    | -    |
| STGC R/L 1010 E09 | 10               | 10 | 70             | 14             | 12 | ТС.. 0902.. | 0,070 | 1222 | 5506 | -    | -    |
| STGC R/L 1212 F11 | 12               | 12 | 80             | 16             | 16 | ТС.. 1102.. | 0,100 | 1225 | 5507 | -    | -    |
| STGC R/L 1616 H11 | 16               | 16 | 100            | 18             | 20 | ТС.. 1102.. | 0,200 | 1225 | 5507 | -    | -    |
| STGC R/L 1212 F16 | 12               | 12 | 80             | 18             | 16 | ТС.. 16ТЗ.. | 0,100 | 1240 | 5515 | -    | -    |
| STGC R/L 1616 H16 | 16               | 16 | 100            | 18             | 20 | ТС.. 16ТЗ.. | 0,200 | 1335 | 5516 | 3414 | 1750 |
| STGC R/L 2020 K16 | 20               | 20 | 125            | 22             | 25 | ТС.. 16ТЗ.. | 0,400 | 1335 | 5516 | 3414 | 1750 |
| STGC R/L 2525 M16 | 25               | 25 | 150            | 28             | 32 | ТС.. 16ТЗ.. | 0,700 | 1335 | 5516 | 3414 | 1750 |



| ТС..        | l     | s    | d    |
|-------------|-------|------|------|
| ТС.. 0902.. | 9,62  | 2,38 | 5,55 |
| ТС.. 1102.. | 11,00 | 2,38 | 6,35 |
| ТС.. 16ТЗ.. | 16,50 | 3,97 | 9,52 |



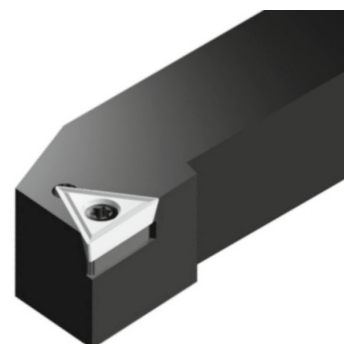
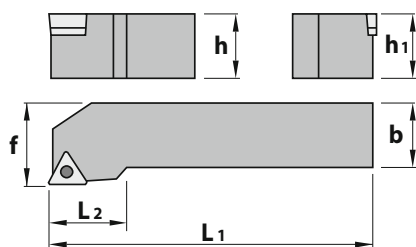
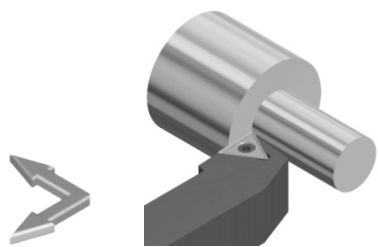
76 стр.



76 стр.



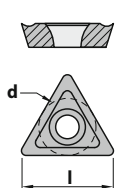



**General angle 93°**

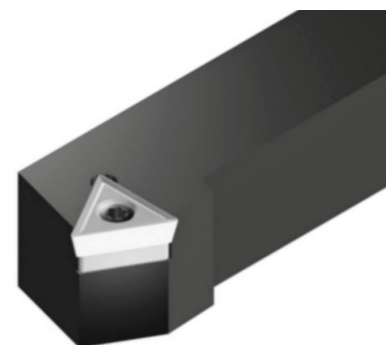
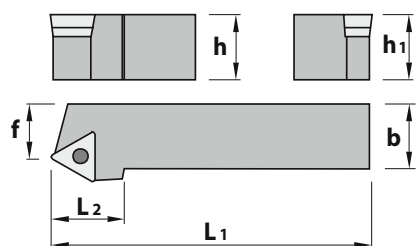
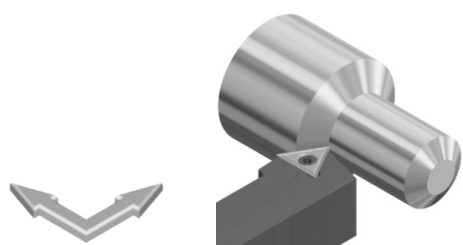
Главный угол в плане 93°

## STJC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| STJC R/L 0808 D09 | 8                | 8  | 60             | 12             | 10 | ТС.. 0902.. | 0,050 | 1222 | 5506 | -    | -    |
| STJC R/L 1010 E09 | 10               | 10 | 70             | 14             | 12 | ТС.. 0902.. | 0,070 | 1222 | 5506 | -    | -    |
| STJC R/L 1212 F11 | 12               | 12 | 80             | 16             | 16 | ТС.. 1102.. | 0,100 | 1225 | 5507 | -    | -    |
| STJC R/L 1616 H11 | 16               | 16 | 100            | 18             | 20 | ТС.. 1102.. | 0,200 | 1225 | 5507 | -    | -    |
| STJC R/L 1212 F16 | 12               | 12 | 80             | 18             | 16 | ТС.. 16ТЗ.. | 0,100 | 1240 | 5515 | -    | -    |
| STJC R/L 1616 H16 | 16               | 16 | 100            | 18             | 20 | ТС.. 16ТЗ.. | 0,200 | 1335 | 5516 | 3414 | 1750 |
| STJC R/L 2020 K16 | 20               | 20 | 125            | 22             | 25 | ТС.. 16ТЗ.. | 0,400 | 1335 | 5516 | 3414 | 1750 |
| STJC R/L 2525 M16 | 25               | 25 | 150            | 28             | 32 | ТС.. 16ТЗ.. | 0,700 | 1335 | 5516 | 3414 | 1750 |



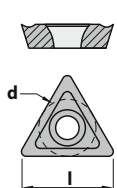
| ТС..        | l     | s    | d    |
|-------------|-------|------|------|
| ТС.. 0902.. | 9,62  | 2,38 | 5,55 |
| ТС.. 1102.. | 11,00 | 2,38 | 6,35 |
| ТС.. 16ТЗ.. | 16,50 | 3,97 | 9,52 |


**General angle 60°**

Главный угол в плане 60°

## STTC

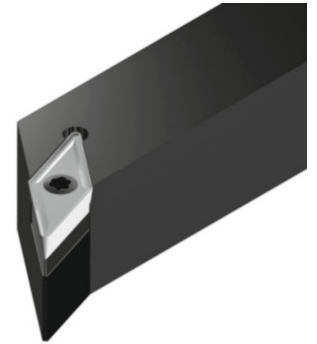
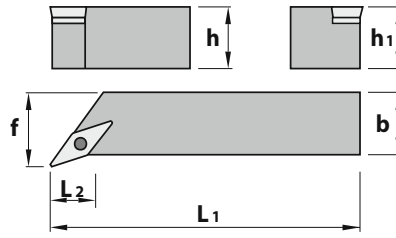
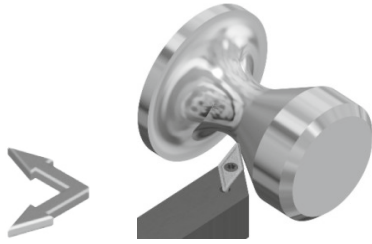
|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| STTC R/L 0808 D09 | 8                | 8  | 60             | 12             | 7  | ТС.. 0902.. | 0,050 | 1222 | 5506 | -    | -    |
| STTC R/L 1010 E09 | 10               | 10 | 70             | 14             | 9  | ТС.. 0902.. | 0,070 | 1222 | 5506 | -    | -    |
| STTC R/L 1212 F11 | 12               | 12 | 80             | 16             | 11 | ТС.. 1102.. | 0,100 | 1225 | 5507 | -    | -    |
| STTC R/L 1616 H11 | 16               | 16 | 100            | 18             | 13 | ТС.. 1102.. | 0,200 | 1225 | 5507 | -    | -    |
| STTC R/L 1212 F16 | 12               | 12 | 80             | 18             | 11 | ТС.. 16ТЗ.. | 0,100 | 1240 | 5515 | -    | -    |
| STTC R/L 1616 H16 | 16               | 16 | 100            | 18             | 13 | ТС.. 16ТЗ.. | 0,200 | 1335 | 5516 | 3414 | 1750 |
| STTC R/L 2020 K16 | 20               | 20 | 125            | 22             | 17 | ТС.. 16ТЗ.. | 0,400 | 1335 | 5516 | 3414 | 1750 |
| STTC R/L 2525 M16 | 25               | 25 | 150            | 28             | 22 | ТС.. 16ТЗ.. | 0,700 | 1335 | 5516 | 3414 | 1750 |



| ТС..        | l     | s    | d    |
|-------------|-------|------|------|
| ТС.. 0902.. | 9,62  | 2,38 | 5,55 |
| ТС.. 1102.. | 11,00 | 2,38 | 6,35 |
| ТС.. 16ТЗ.. | 16,50 | 3,97 | 9,52 |



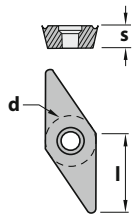




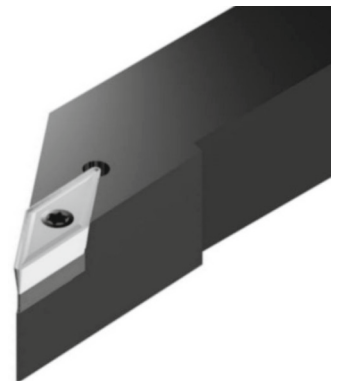
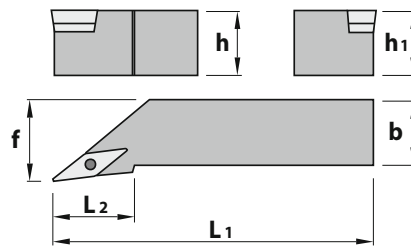
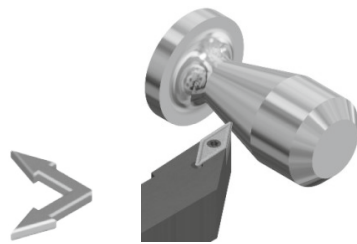
General angle 93°  
Главный угол в плане 93°

## SVHC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SVHC R/L 2020 K16 | 20               | 20 | 125            | 28             | 25 | VC.. 1604.. | 0,400 | 1335 | 5516 | 3718 | 1750 |
| SVHC R/L 2525 M16 | 25               | 25 | 150            | 28             | 32 | VC.. 1604.. | 0,700 | 1335 | 5516 | 3718 | 1750 |
| SVHC R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | VC.. 1604.. | 0,900 | 1335 | 5516 | 3718 | 1750 |
| SVHC R/L 2525 M22 | 25               | 25 | 150            | 28             | 32 | VC.. 2205.. | 0,700 | 1540 | 5520 | 3722 | 1760 |
| SVHC R/L 3225 P22 | 32               | 25 | 170            | 34             | 32 | VC.. 2205.. | 0,900 | 1540 | 5520 | 3722 | 1760 |



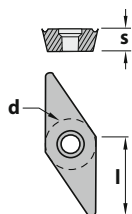
| VC..        | l     | s    | d     |
|-------------|-------|------|-------|
| VC.. 1604.. | 16,50 | 4,76 | 9,52  |
| VC.. 2205.. | 22,10 | 5,56 | 12,70 |



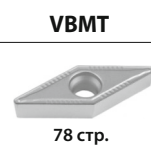
General angle 93°  
Главный угол в плане 93°

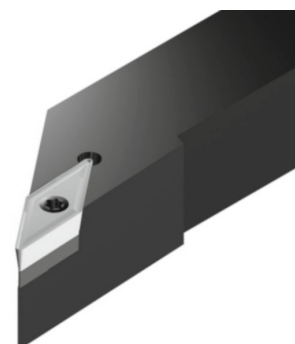
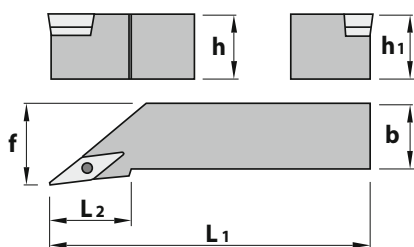
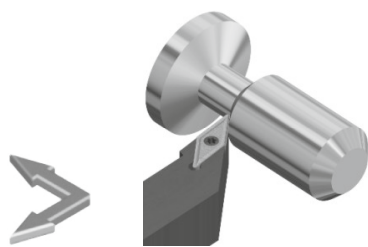
## SVJB

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SVJB R/L 2020 K16 | 20               | 20 | 125            | 34             | 25 | VBMT 1604.. | 0,400 | 1335 | 5516 | 3718 | 1750 |
| SVJB R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | VBMT 1604.. | 0,700 | 1335 | 5516 | 3718 | 1750 |
| SVJB R/L 3225 P16 | 32               | 25 | 170            | 38             | 32 | VBMT 1604.. | 0,900 | 1335 | 5516 | 3718 | 1750 |



| VBMT        | l     | s    | d    |
|-------------|-------|------|------|
| VBMT 1604.. | 16,50 | 4,76 | 9,52 |

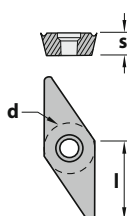




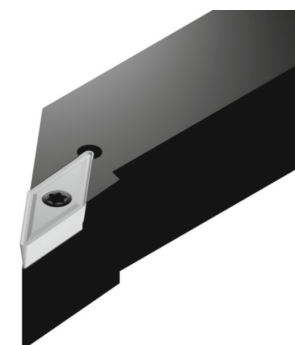
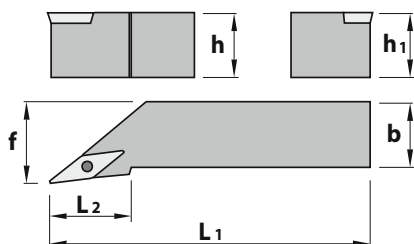
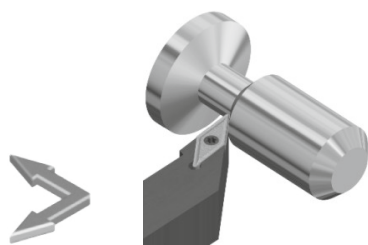
General angle 93°  
Главный угол в плане 93°

## SVJC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SVJC R/L 1212 F11 | 12               | 12 | 80             | 20             | 16 | VC.. 1103.. | 0,100 | 1225 | 5507 | -    | -    |
| SVJC R/L 1616 H11 | 16               | 16 | 100            | 25             | 20 | VC.. 1103.. | 0,200 | 1225 | 5507 | -    | -    |
| SVJC R/L 2020 K11 | 20               | 20 | 125            | 28             | 25 | VC.. 1103.. | 0,400 | 1225 | 5507 | -    | -    |
| SVJC R/L 2020 K16 | 20               | 20 | 125            | 34             | 25 | VC.. 1604.. | 0,400 | 1335 | 5516 | 3718 | 1750 |
| SVJC R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | VC.. 1604.. | 0,700 | 1335 | 5516 | 3718 | 1750 |
| SVJC R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | VC.. 1604.. | 0,900 | 1335 | 5516 | 3718 | 1750 |



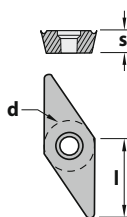
| VC..        | l     | s    | d    |
|-------------|-------|------|------|
| VC.. 1103.. | 11,00 | 3,18 | 6,35 |
| VC.. 1604.. | 16,50 | 4,76 | 9,52 |



General angle 95°  
Главный угол в плане 95°

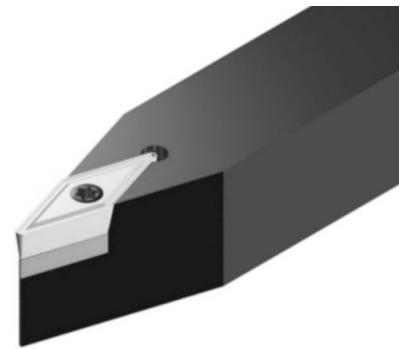
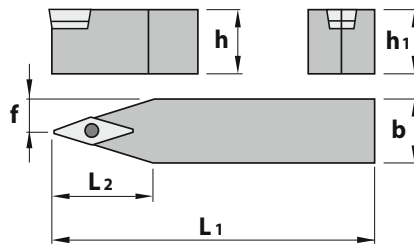
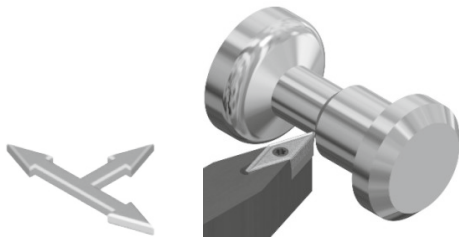
## SVLC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|
| SVLC R/L 1212 G13 | 12               | 12 | 90             | 25             | 16 | VCMT 1303.. | 0,100 | 1230 | 5508 |
| SVLC R/L 1616 H13 | 16               | 16 | 100            | 25             | 20 | VCMT 1303.. | 0,200 | 1230 | 5508 |
| SVLC R/L 2020 K13 | 20               | 20 | 125            | 28             | 25 | VCMT 1303.. | 0,400 | 1230 | 5508 |
| SVLC R/L 2525 M13 | 25               | 25 | 150            | 28             | 32 | VCMT 1303.. | 0,700 | 1230 | 5508 |



| VCMT        | l     | s    | d    |
|-------------|-------|------|------|
| VC.. 1303.. | 13,00 | 3,18 | 8,00 |

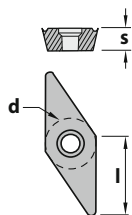




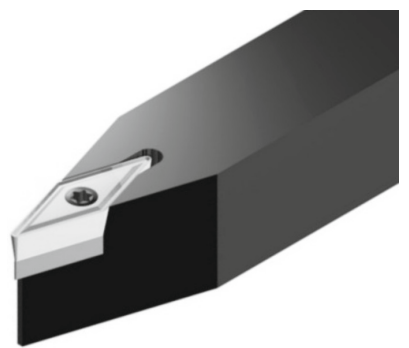
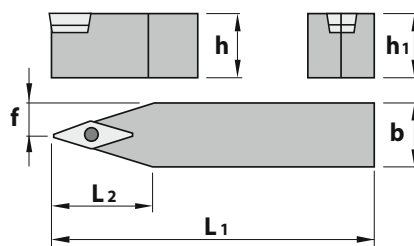
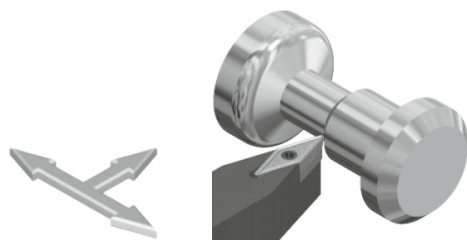
General angle 72°30'  
Главный угол в плане 72°30'

## SVVB

|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    | kg    |      |      |      |      |
|-----------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|
| SVVB N 2020 K16 | 20               | 20 | 125            | 37             | 10,6 | VBMT 1604.. | 0,400 | 1335 | 5516 | 3718 | 1750 |
| SVVB N 2525 M16 | 25               | 25 | 150            | 37             | 13,1 | VBMT 1604.. | 0,700 | 1335 | 5516 | 3718 | 1750 |
| SVVB N 3225 P16 | 32               | 25 | 170            | 37             | 13,1 | VBMT 1604.. | 0,900 | 1335 | 5516 | 3718 | 1750 |



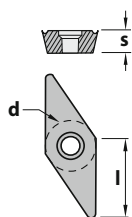
| VBMT        | l     | s    | d    | VBMT |
|-------------|-------|------|------|------|
| VBMT 1604.. | 16,50 | 4,76 | 9,52 |      |



General angle 72°30'  
Главный угол в плане 72°30'

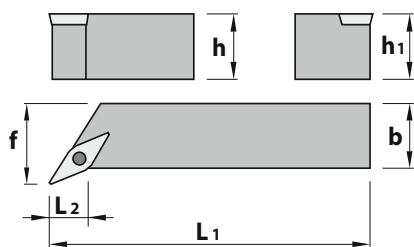
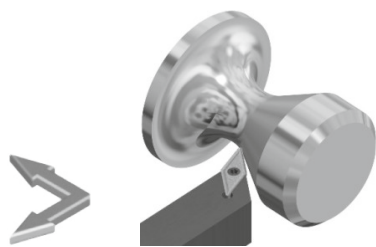
## SVVC

|                 | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f    | Пластины    | kg    |      |      |      |      |
|-----------------|------------------|----|----------------|----------------|------|-------------|-------|------|------|------|------|
| SVVC N 1212 F11 | 12               | 12 | 80             | 25             | 6,6  | VC.. 1103.. | 0,100 | 1225 | 5507 | -    | -    |
| SVVC N 1616 H11 | 16               | 16 | 100            | 25             | 8,6  | VC.. 1103.. | 0,200 | 1225 | 5507 | -    | -    |
| SVVC N 2020 K11 | 20               | 20 | 125            | 25             | 10,6 | VC.. 1103.. | 0,400 | 1225 | 5507 | -    | -    |
| SVVC N 2020 K16 | 20               | 20 | 125            | 37             | 10,6 | VC.. 1604.. | 0,400 | 1335 | 5516 | 3718 | 1750 |
| SVVC N 2525 M16 | 25               | 25 | 150            | 37             | 13,1 | VC.. 1604.. | 0,700 | 1335 | 5516 | 3718 | 1750 |
| SVVC N 3225 P16 | 32               | 25 | 170            | 37             | 13,1 | VC.. 1604.. | 0,900 | 1335 | 5516 | 3718 | 1750 |



| VC..        | l     | s    | d    | VCGT | VCMT |
|-------------|-------|------|------|------|------|
| VC.. 1103.. | 11,00 | 3,18 | 6,35 |      |      |
| VC.. 1604.. | 16,50 | 4,76 | 9,52 |      |      |

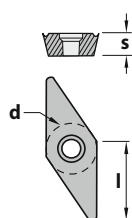




General angle 113°  
Главный угол в плане 113°

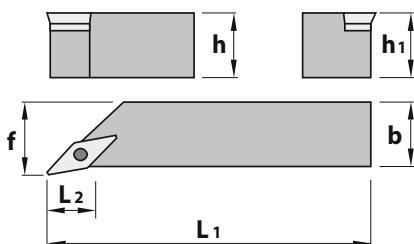
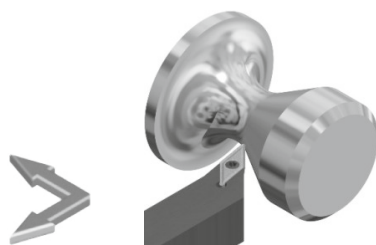
## SVXC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|
| SVXC R/L 1212 G13 | 12               | 12 | 90             | 11,5           | 16 | VCMT 1303.. | 0,100 | 1230 | 5508 |
| SVXC R/L 1616 H13 | 16               | 16 | 100            | 13,8           | 20 | VCMT 1303.. | 0,200 | 1230 | 5508 |
| SVXC R/L 2020 K13 | 20               | 20 | 125            | 28,0           | 25 | VCMT 1303.. | 0,400 | 1230 | 5508 |
| SVXC R/L 2525 M13 | 25               | 25 | 150            | 28,0           | 32 | VCMT 1303.. | 0,700 | 1230 | 5508 |



| VCMT        | l     | s    | d    | VCMT |
|-------------|-------|------|------|------|
| VC.. 1303.. | 13,00 | 3,18 | 8,00 |      |

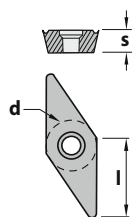
78 стр.



General angle 100°  
Главный угол в плане 100°

## SVZC

|                   | h=h <sub>1</sub> | b  | L <sub>1</sub> | L <sub>2</sub> | f  | Пластины    |       |      |      |      |      |
|-------------------|------------------|----|----------------|----------------|----|-------------|-------|------|------|------|------|
| SVZC R/L 2020 K16 | 20               | 20 | 125            | 28             | 25 | VC.. 1604.. | 0,400 | 1335 | 5516 | 3718 | 1750 |
| SVZC R/L 2525 M16 | 25               | 25 | 150            | 34             | 32 | VC.. 1604.. | 0,700 | 1335 | 5516 | 3718 | 1750 |
| SVZC R/L 3225 P16 | 32               | 25 | 170            | 34             | 32 | VC.. 1604.. | 0,900 | 1335 | 5516 | 3718 | 1750 |



| VC..        | l     | s    | d    | VCGT | VCMT |
|-------------|-------|------|------|------|------|
| VC.. 1604.. | 16,50 | 4,76 | 9,52 |      |      |

78 стр.

78 стр.